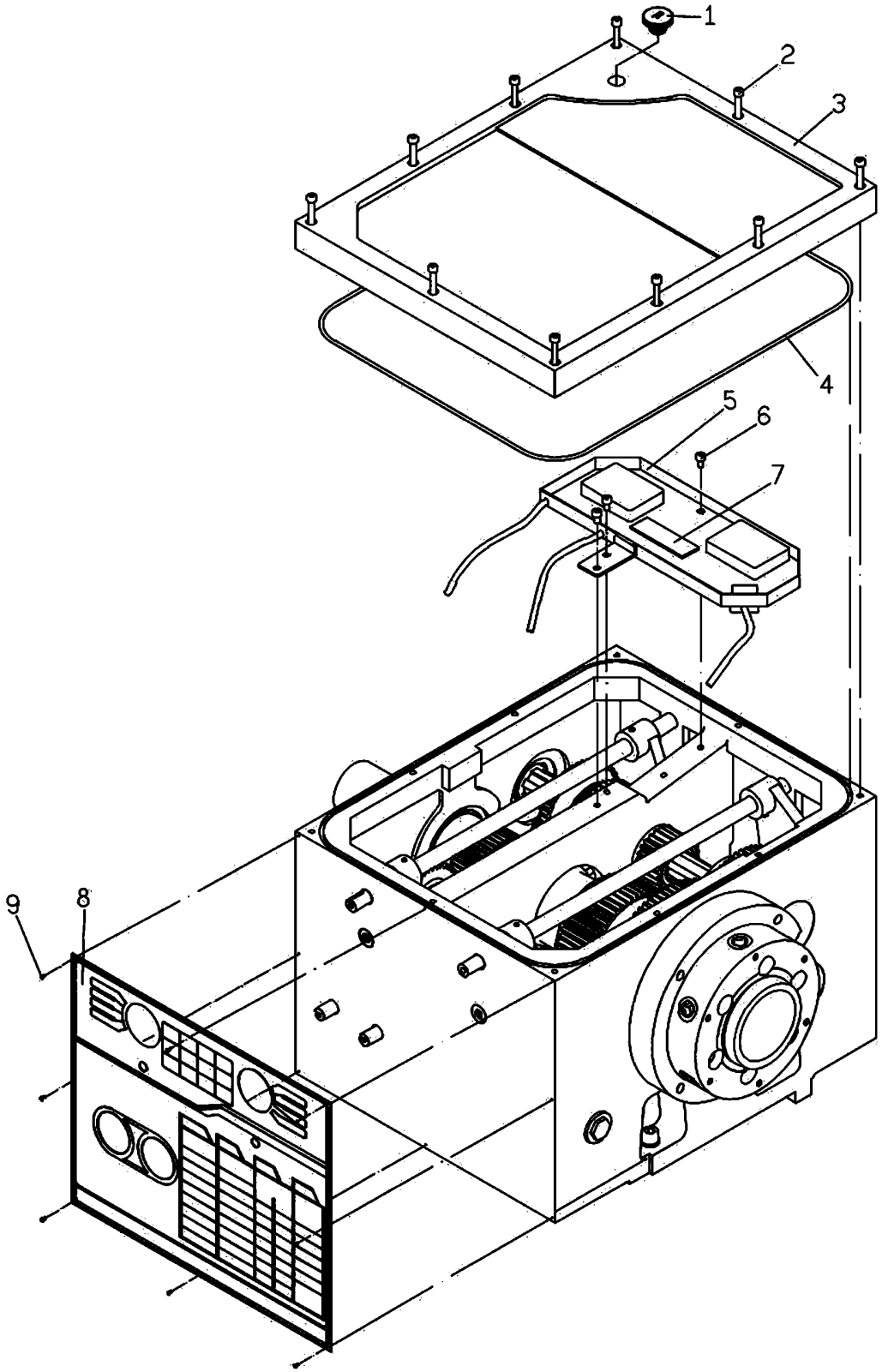
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Diagram A - Headstock (1 of 4)

Original JET parts reference | Match model, voltage and serial-number notes

Headstock Assembly I – Exploded View

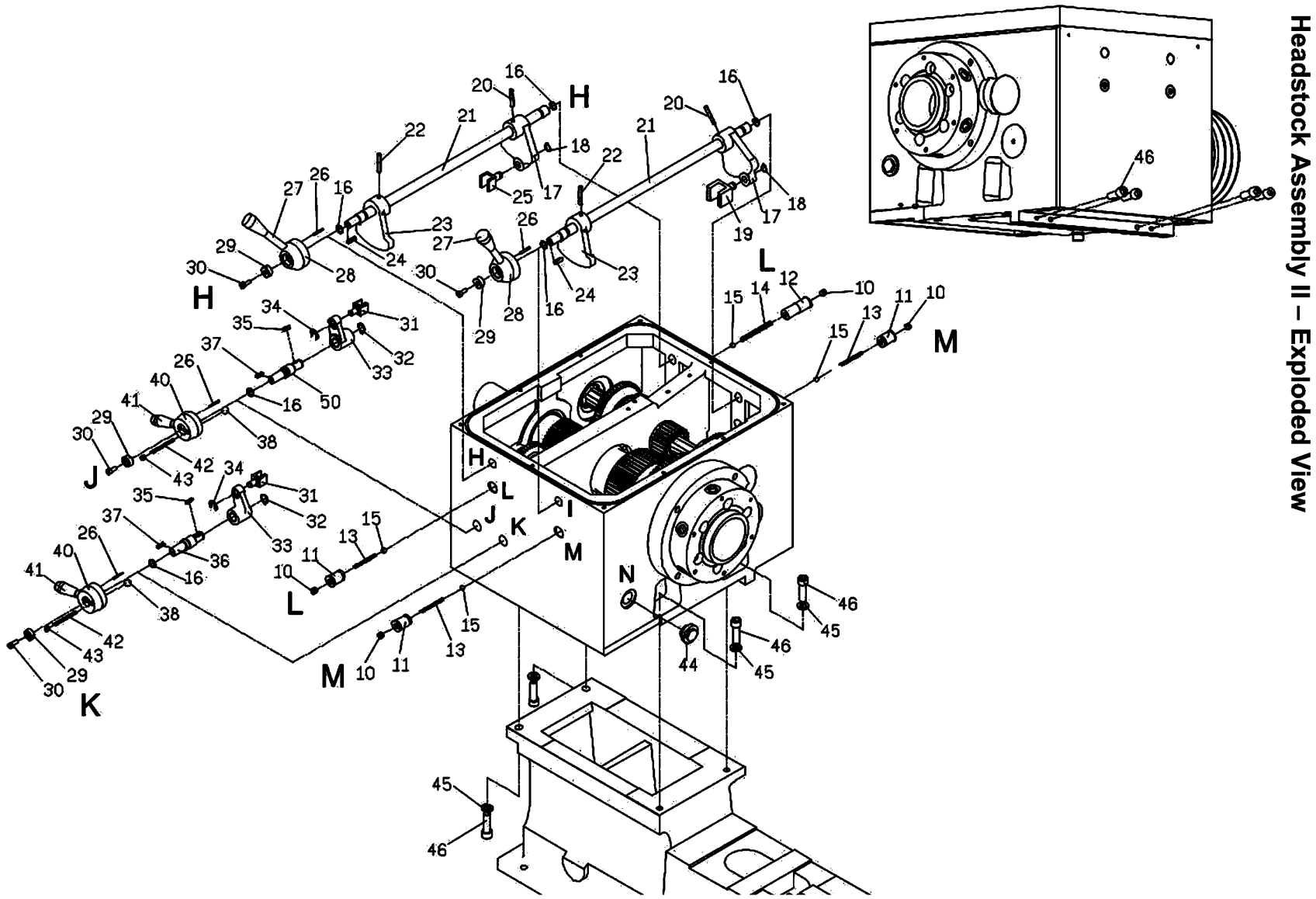


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Diagram A - Headstock (2 of 4)

Original JET parts reference | Match model, voltage and serial-number notes

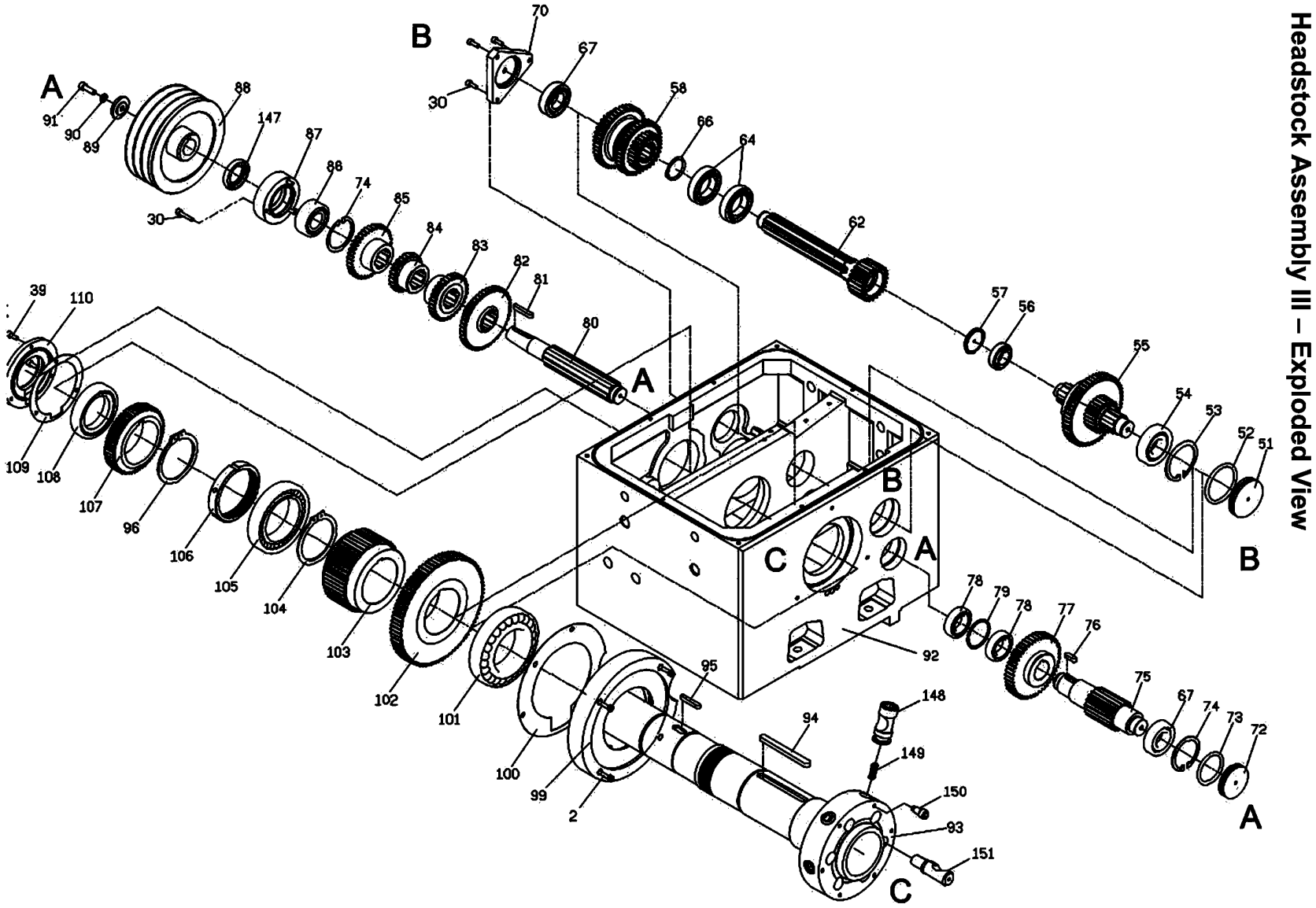


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Diagram A - Headstock (3 of 4)

Original JET parts reference | Match model, voltage and serial-number notes

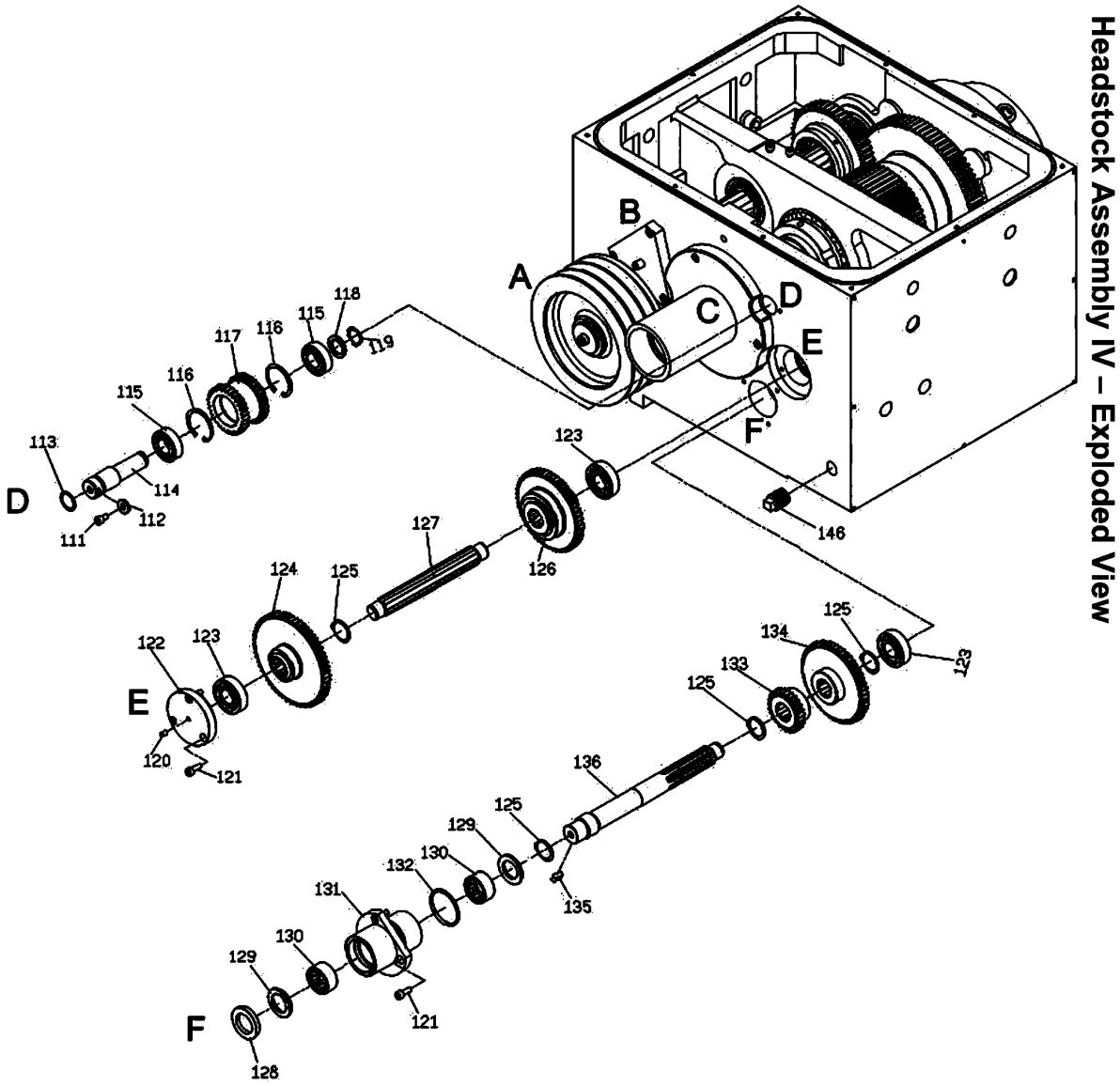


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Diagram A - Headstock (4 of 4)

Original JET parts reference | Match model, voltage and serial-number notes



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JET GH-1440ZX | Stock JT1-3282

Parts List A - Headstock

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Oil Cover	3/4"	1
2	**	Hex. Socket Head Bolt	CAP M6x40	16
3	**	Headstock Cover		1
4	**	"O" Ring	Ø4x1700	1
5	**	Oil Tank		1
6	**	Hex. Socket Head Bolt	CAP M6x10	3
7	**	Magnetic Iron Plate		1
8	**	Name Plate		1
9	**	Rivet	Ø2	8
10	**	Set Screw	M10x10L	4
11	**	Bush		3
12	**	Bush		1
13	**	Spring	Ø8x45L	3
14	**	Spring	Ø8x66L	1
15	**	Steel Ball	Ø8.5	4
16	**	"O" Ring	P14	6
17	**	Lever		1
18	**	Clip	S12	2
19	**	Fork		1
20	**	Spring Pin	Ø6x36	2
21	**	Rod		2
22	**	Spring Pin	Ø6x40	2
23	**	Lever		1
24	**	Key	5x5x22L	2
25	**	Fork		1
26	**	Spring Pin	Ø3x24	4

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Parts List A - Headstock (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
27	**	Handle		2
28	**	Hub		2
29	**	Washer		4
30	**	Hex. Socket Head Bolt	M6x16	19
31	**	Fork		2
32	**	Clip	S15	2
33	**	Lever		2
34	**	Clip	E8	2
35	**	Key	5x5x16L	2
36	**	Shaft		2
37	**	Key	5x5x16L	2
38	**	Steel Ball	Ø1/4"	2
39	**	Hex. Socket Head Bolt	M6x20	3
40	**	Hub		2
41	**	Handle		2
42	**	Spring	Ø6x27.5L	2
43	**	Set Screw	M8x8L	2
44	JT1-3064	Oil Sight	3/4"	1
45	**	Spring Washer	M12	4
46	**	Hex. Socket Head Bolt	M12x40	4
47	**	"O" Ring	G85	1
50	**	Shaft		1
51	**	Plug		1
52	**	O Ring	G65	1
53	** **	Clip	R72	1
54	**	Ball Bearing	6306	1

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Parts List A - Headstock (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
55	**	Gear(82T)(52T), Key (8X7X22), Clip(S50), Shaft	Assembly for replacement	1
56	**	Double Law Deep Groove Ball Bearing	25BD4715DUL16	1
57	**	Washer		1
58	**	Gear(26T),(39T),(45T),(33T), Key (8X7X55), Clip(S55)	Assembly for replacement	1
62	**	Gear	25T	1
64	**	Ball Bearing	6008	2
66	**	Clip	S38	1
67	**	Ball Bearing	6206	2
70	**	Cover		1
72	**	Cover		1
73	**	O Ring	G55	1
74	**	Clip	R62	2
75	**	Shaft		
76	**	Key	8x7x25L	1
77	**	Gear	47T	1
78	**	Ball Bearing	6006	2
79	**	Collar		1
80	**	Gear Shaft		1
81	**	Key	7x7x45L	1
82	**	Gear	46T	1
83	**	Gear	33T	1
84	**	Gear	27T	1
85	**	Gear	39T	1
86	**	Ball Bearing	5206	1
87	**	Cover		1
88	**	Pulley		1

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Parts List A - Headstock (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
89	**	Washer		1
90	**	Spring Washer	M8	1
91	**	Hex. Socket Head Bolt	M8x30	1
92	**	Head Stock		1
93	**	Spindle		1
94	**	Key	12x8x120L	1
95	**	Key	12x8x30L	1
96	**	Clip	S80	1
99	**	Front Bearing Cover		1
100	**	Packing F		1
101	**	Ball Bearing	Taper 32019XU	1
102	**	Gear	82T	1
103	**	Gear	53T	1
104	**	Clip	S85	1
105	**	Ball Bearing	32017XU	1
106	**	Nut	YSR85	1
107	**	Gear	62T	1
108	**	Ball Bearing	6216	1
109	**	Packing O		1
110	**	Outside Cover		1
111	**	Hex. Socket Head Bolt	M6x12	1
112	**	Washer		1
113	**	"O" Ring	P20	1
114	**	Shaft		1
115	**	Ball Bearing	6004	2
116	**	Clip	R42	2

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Parts List A - Headstock (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
117	**	Gear	42T	1
118	**	Washer		1
119	**	Clip	S20	1
120	**	Set Screw	M6x8	1
121	**	Hex. Socket Head Bolt	M6x16	6
122	**	Cover		1
123	**	Ball Bearing	6204	3
124	**	Gear	62T	1
125	**	Clip	S25	4
126	**	Gear(27T),(54T), Key (7X7X20), Clip(S45)	Assembly for replacement	1
127	**	Shaft		1
128	**	"O" Ring	TC 25x44x7	2
129	**	Washer	21T	2
130	**	Ball Bearing	RNA 6904	2
131	**	Gear	S25	1
132	**	"O" Ring	P44	1
133	**	Gear	27T	1
134	**	Gear	54T	1
135	**	Key	7x7x16	1
136	**	Shaft		1
146	**	Plug	PT1-2	1
147	**	Oil Seal	TC305008	1
148	**	Cams		6
149	**	Spring		6
150	**	Set Screw		6
151	**	Cams		6

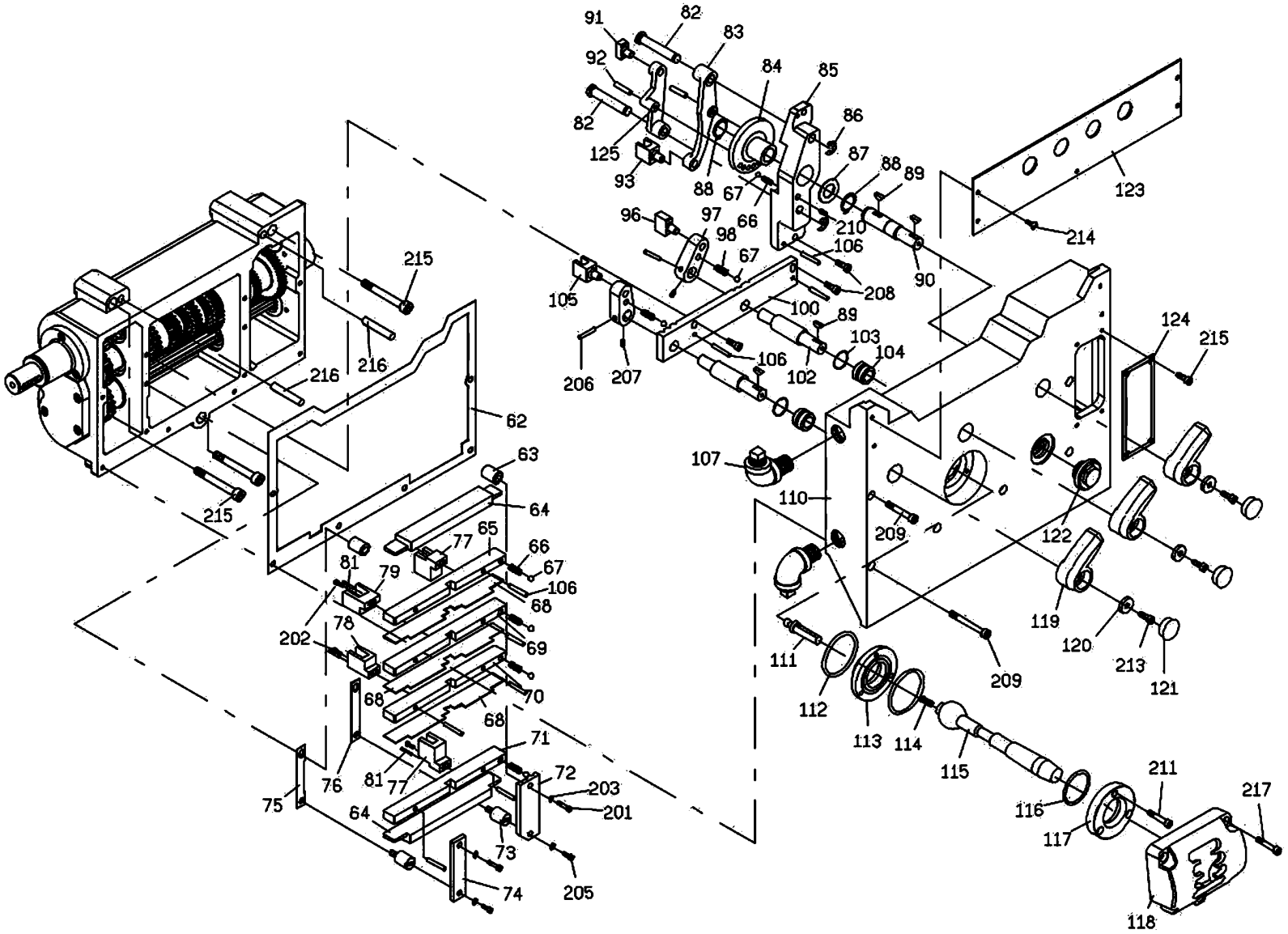
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Diagram B - Gearbox Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

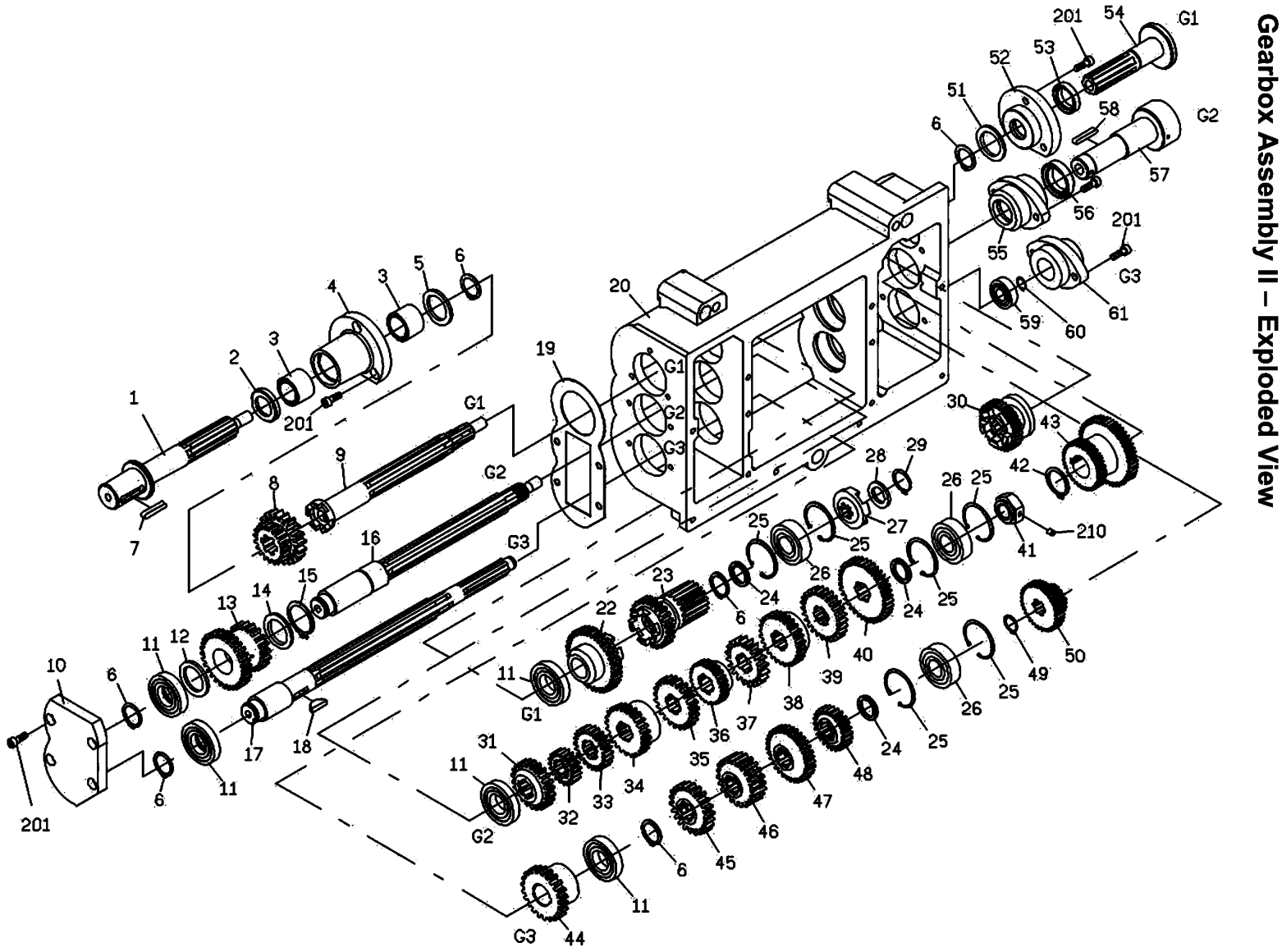


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Diagram B - Gearbox Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List B - Gearbox Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Shaft		1
2	**	Oil Seal	20x32x05	1
3	**	Bearing	TAF202820	2
4	**	Flanged Bearing		1
5	**	Washer		1
6	**	Clip	S20	6
7	**	Key	7x7x30	1
8	**	Gear	19T/20T	1
9	**	Shaft		1
10	**	Cover		1
11	**	Bearing	16004	5
12	**	Washer		1
13	**	Gear	19T/30T	1
14	**	Washer		1
15	**	Clip	S25	1
16	**	Shaft		1
17	**	Shaft		1
18	**	Woodruff Key	5xØ19	1
19	**	Packing		1
20	**	Gearbox Body		1
22	**	Gear	38T	1
23	**	Gear	23T/19T	1
24	**	Washer		3
25	**	Clip	R40	6
26	**	Bearing	6203	3
27	**	Clutch		1

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
28	**	Washer		1
29	**	Clip	S16	1
30	**	Gear	35T	1
31	**	Gear	22T	1
32	**	Gear	19T	1
33	**	Gear	20T	1
34	**	Gear	24T	1
35	**	Gear	23T	1
36	**	Gear	27T	1
37	**	Gear	24T	1
38	**	Gear	28T	1
39	**	Gear	26T	1
40	**	Gear	38T	1
41	**	Nut		1
42	**	Clip	S22	1
43	**	Gear	36T/50T	1
44	**	Gear	22T	1
45	**	Gear	22T	1
46	**	Gear	22T	1
47	**	Gear	33T	1
48	**	Gear	22T	1
49	**	Clip	S17	1
50	**	Gear	20T/36T	1
51	**	Washer		1
52	**	Flanged Bearing		1
53	**	Oil Seal	20x32x05	1
54	**	Shaft		1

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
55	**	Flanged Bearing		1
56	**	Oil Seal	24x35x08	1
57	**	Shaft		1
58	**	Key	5x5x35	1
59	**	Bearing	6001	1
60	**	Clip	S12	1
61	**	Flanged Bearing		1
62	**	Packing		1
63	**	Partition Nut		2
64	**	Upper Plate		2
65	**	Fort Support		1
66	**	Spring	Ø6.35x18	5
67	**	Steel Ball	1/4"	7
68	**	Partition		3
69	**	Fort Support		1
70	**	Fort Support		1
71	**	Fort Support		1
72	**	Reverse-Stop		1
73	**	Spacer		2
74	**	Shoulder Plate		1
75	**	Fixed Plate A		1
76	**	Fixed Plate B		1
77	**	Fork		2
78	**	Fork		1
79	**	Fork		1
81	**	Spring Pin	Ø3x16	8

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
82	**	Shaft		2
83	**	Lever		1
84	**	Cam		1
85	**	Support Seat		1
86	**	Clip	E8	2
87	**	Washer		1
88	**	Clip	S17	2
89	**	Woodruff Key	4xØ13	4
90	**	Shaft		1
91	**	Fork		1
92	**	Pin		2
93	**	Fork		1
96	**	Pad		1
97	**	Lever		2
98	**	Spring	Ø6x13	2
100	**	Selector Bar		1
102	**	Shaft		2
103	**	O-Ring	P18	2
104	**	Bush		2
105	**	Fork		1
106	**	Spring Pin	Ø5x16	12
107	**	Square Head Plug(1/2"), Elbow(1/2"), Nipple(1/2"X1")	Assembly for replacement	2
110	**	Gearbox Cover		1
111	**	Selector Lever		1
112	**	O-Ring	G40	2
113	**	Selector Lever Support		1
114	**	Spring		1

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
115	**	Selector Lever		1
116	**	O-Ring	G30	1
117	**	Selector Lever Cover		1
118	**	Specifying Base		1
119	**	Handle		3
120	**	Washer		3
121	**	Plug		3
122	JT1-3064	Oil Sight		1
123	**	Switch Plate		1
124	**	Plate		1
125	**	Arm		1
201	**	Hex. Socket Head Bolt	CAP 6x12	19
202	**	Hex. Socket Head Bolt	CAP 5x20	4
203	**	Spring Washer	M6	4
205	**	Hex. Socket Head Bolt	CAP 6x35	2
206	**	Spring Pin	Ø4x24	2
207	**	Set Screw	SET 6x8	2
208	**	Hex. Socket Head Bolt	CAP 6x20	4
209	**	Hex. Socket Head Bolt	CAP 6x70	6
210	**	Set Screw	SET 5x6	
211	**	Hex. Socket Head Bolt	CAP 5x25	3
212	**	Set Screw	SET 8x8	1
213	**	Hex. Socket Head Bolt	CAP 5x12	3
214	**	Dome Cross Screw	M4x6	5
215	**	Hex. Socket Head Bolt	CAP 8x65	3
216	**	Taper Pin	#7x3 1/4"	2
217	**	Hex. Socket Head Bolt	CAP 6x25	3

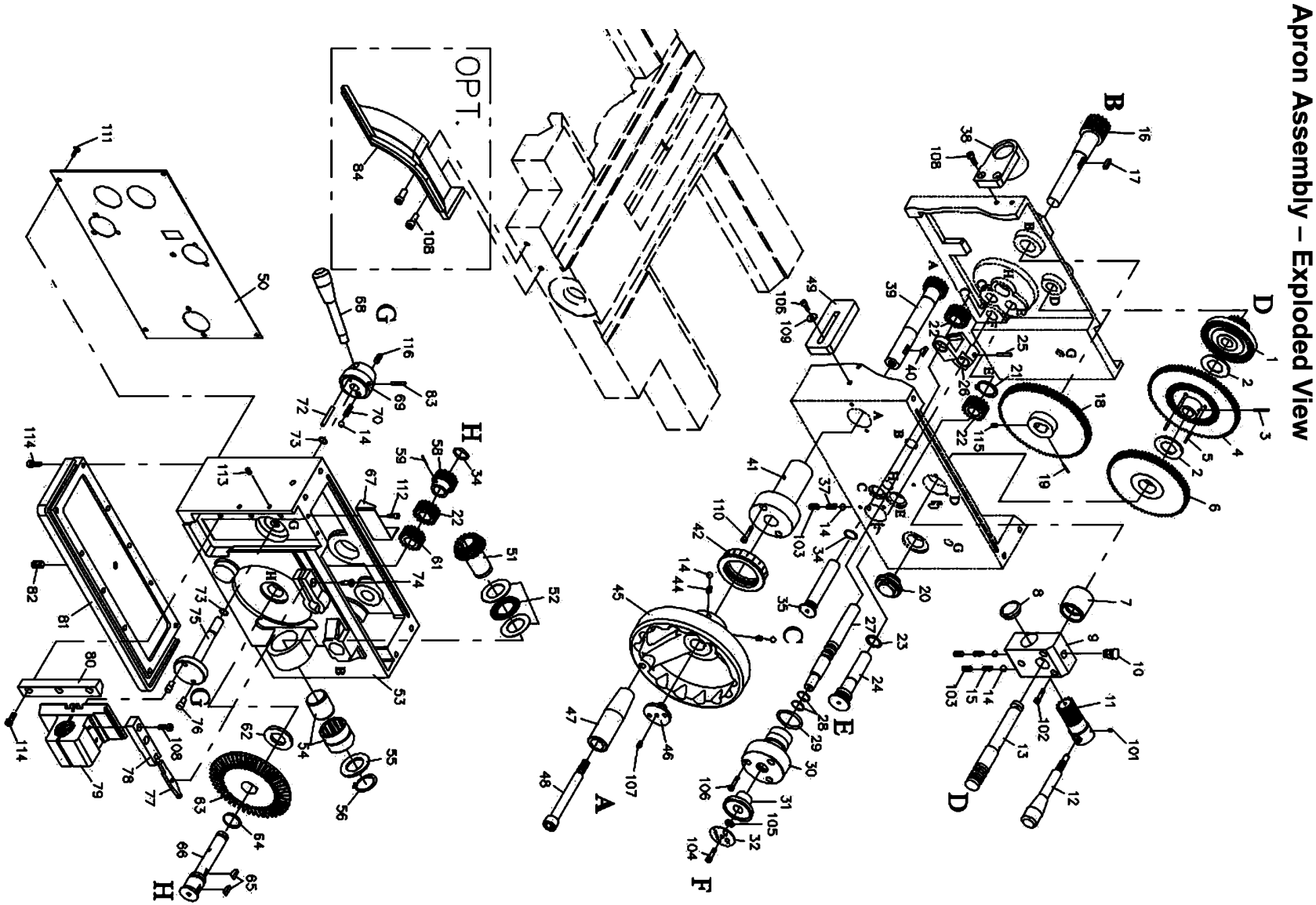
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Diagram C - Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List C - Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Gear	18T/60T	1
2	**	Washer	AS3047	2
3	**	Spring Pin	Ø4x22	1
4	**	Gear	81T/60T	1
5	**	Pin	Ø4x16	3
6	**	Gear	72T/60T	1
7	**	Collar		1
8	**	Plug		1
9	**	Gear Bracket		1
10	**	Oil Cap		1
11	**	Cam Shaft		1
12	**	Handle		1
13	**	Shaft		1
14	**	Steel Ball	1/4"	7
15	**	Spring	Ø6x13	2
16	**	Gear Shaft	16T	1
17	**	Key	5x5x16	1
18	**	Gear	81T	1
20	JT1-3064	Oil Sight		1
21	**	Clip	S16	1
22	**	Gear	18T	3
23	**	O Ring	P18	2
24	**	Shaft		1

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Parts List C - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
25	**	Spring Pin	Ø4x24	1
26	**	Fork		1
27	**	Shaft		1
28	**	O Ring	P16	2
29	**	O Ring	P26	1
30	**	Shaft Liner		1
31	**	Knob		1
32	**	Plate		1
34	**	O Ring	P12	2
35	**	Shaft		1
37	**	Spring	Ø4x19	1
38	**	Bracket		1
39	**	Gear Shaft	18T	1
40	**	Woodruff Key	19xØ5	1
41	**	Shaft Liner		1
42	**	Index Ring		1
44	**	Spring		3
45	**	Handle Wheel		1
46	**	Plug		1
47	**	Handle		1
48	**	Screw		1
49	**	Safety Plate		1
50	**	Plate		1
51	**	Bevel Gear	23T	1

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Parts List C - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
52	**	Thrust Bearing	NTB/AS-2542	1
53	**	Apron		1
54	**	Bearing	NK29/30	1
55	**	Washer		1
56	**	Clip	S25	1
58	**	Gear	18T	1
59	**	Spring Pin	Ø5x22	1
61	**	Gear	18T	1
62	**	Washer		1
63	**	Bevel Gear	64T	1
64	**	O Ring	P18	1
65	**	Woodruff Key	4xØ13	2
66	**	Shaft		1
67	**	Oil Fence		1
68	**	Handle		1
69	**	Hub		1
70	**	Spring	Ø6x27	1
72	**	Spring Pin	Ø4x24	1
73	**	O-Ring	P9	2
74	**	Screw		1
75	**	Cam Shaft		1
76	**	Pin		2
77	**	Lever		1

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Parts List C - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
78	**	Stopper		1
79	**	Half Nut		1
80	**	Gib		1
81	**	Base Plate		1
82	**	Plug	1/8"	1
83	**	Spring Pin	Ø4x36	1
84	**	Handle Wheel Guard	OPT.	1
101	**	Set Screw	SET 5x6	1
102	**	Hex. Socket Head Bolt	CAP 5x35	3
103	**	Set Screw	SET 8x8	4
104	**	Dome Hexagon Screw	M5x12	1
105	**	Washer	M6	1
106	**	Hex. Socket Head Bolt	CAP 6x25	5
107	**	Set Screw	SET 6x25	1
108	**	Hex. Socket Head Bolt	CAP 6x16	4
109	**	Washer		2
110	**	Hex. Socket Head Bolt	CAP 5x25	2
111	**	Dome Cross Screw	M4x6	4
112	**	Hex. Socket Head Bolt	CAP 5x8	2
113	**	Set Screw	SET 6x6	2
114	**	Hex. Socket Head Bolt	CAP 5x16	15
115	**	Hex. Socket Head Bolt	CAP M6x12	1
116	**	Set Screw	SET 8x16	1
117	**	Clip	S18	1

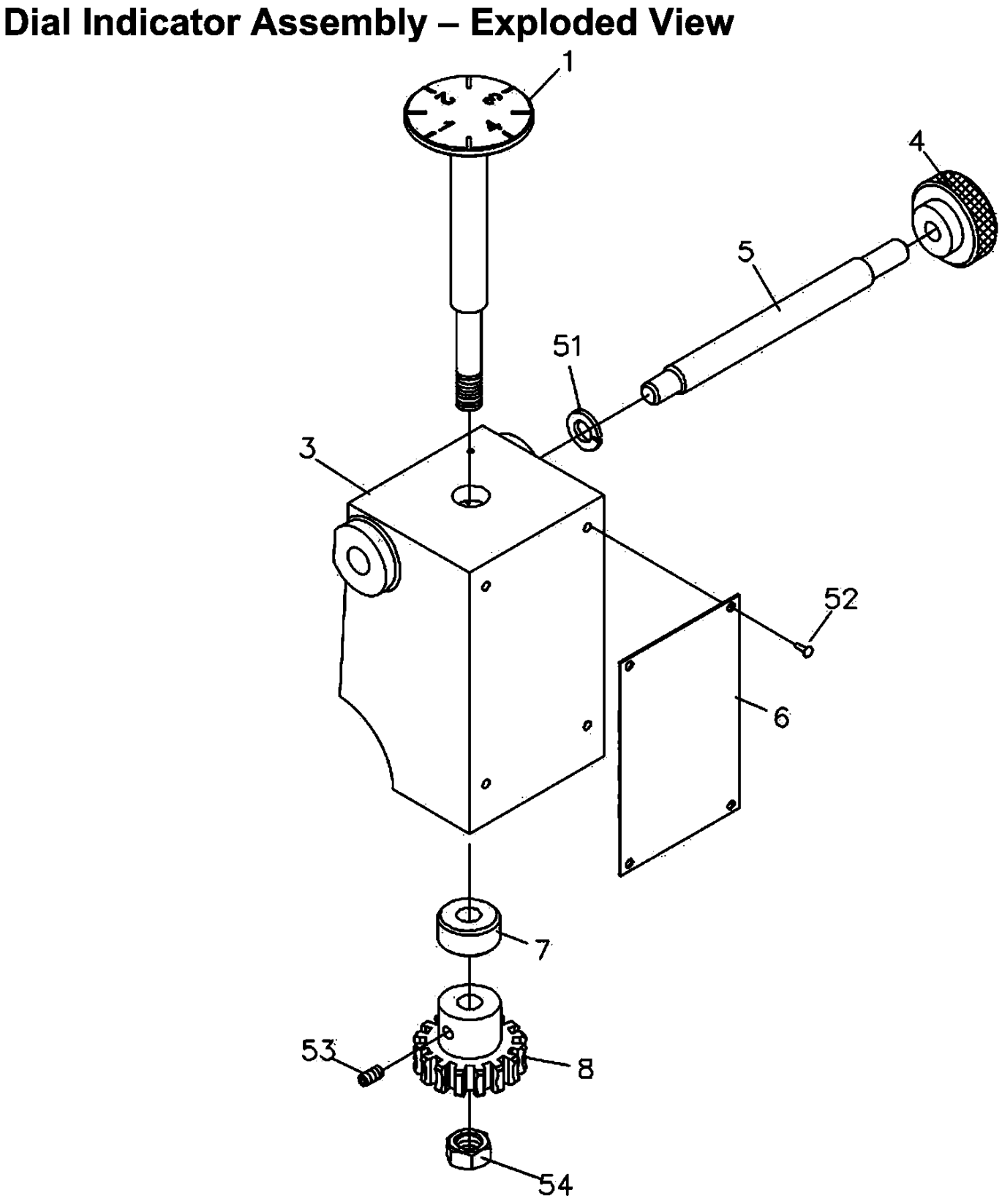
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Diagram D - Dial Indicator Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List D - Dial Indicator Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Gear Pivot		1
3	**	Body		1
4	**	Nut		1
5	**	Stud		1
6	**	Threading Plate		1
7	**	Spacer		1
8	**	Dial Gear	16T	1
51	**	Spring Washer	M10	1
52	**	Rivet		4
53	**	Set Screw	M6x6L	1
54	**	Hexagon Nut	M8	1

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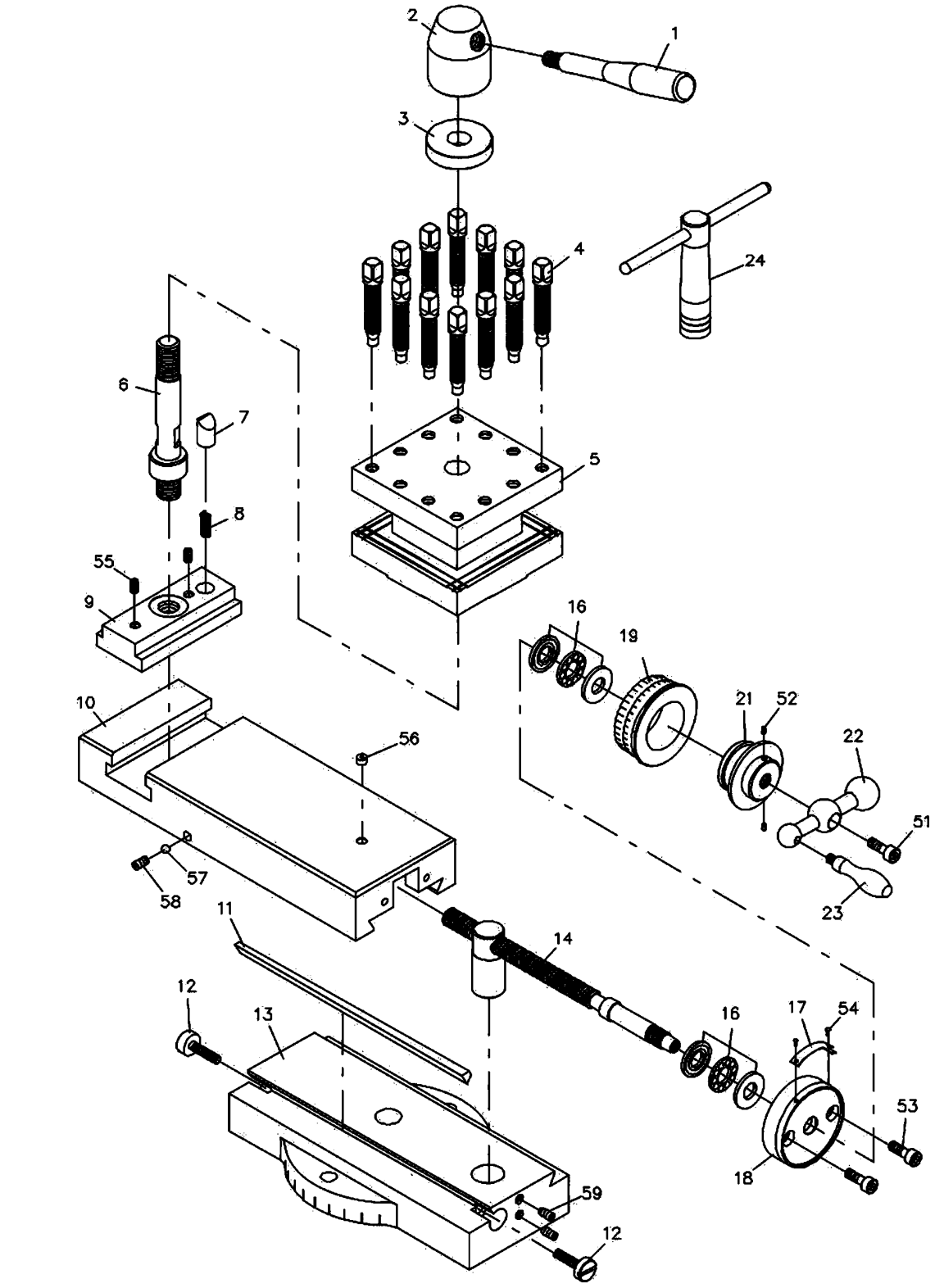
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Diagram E - -Way Tool Post Assembly

Original JET parts reference | Match model, voltage and serial-number notes

4-Way Tool Post Assembly – Exploded View



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Parts List E - -Way Tool Post Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Handle		1
2	**	Turret Nut		1
3	**	Collar		1
4	**	Bolt		12
5	**	Turret Body		1
6	**	Turret Shaft		1
7	**	Pin		1
8	**	Spring		1
9	**	T Nut		1
10	**	Solid Topslide		1
11	**	Gib		1
12	**	Screw		1
13	**	Swivel Slide		1
14	**	Nut & Screw	Assembly for replacement	1
16	**	Trust Bearing	51101	2

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Parts List E - -Way Tool Post Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
17	**	Curve Pilot		1
18	**	Keep Assy		1
19	**	Dual Dial		1
21	**	Bush		1
22	**	Handle Wheel		1
24	**	T Wrench		1
51	**	Hex. Socket Head Bolt	CAP 6x10	1
52	**	Set Screw	SET 5x8	2
53	**	Hex. Socket Head Bolt	CAP 6x20	2
54	**	Rivet	Ø2	2
55	**	Set Screw	SET 8x16	2
56	**	Oil Ball	1/4"	1
57	**	Steel Ball	1	1
58	**	Set Screw	SET 8x12	1
59	**	Set Screw	SET 6x16	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

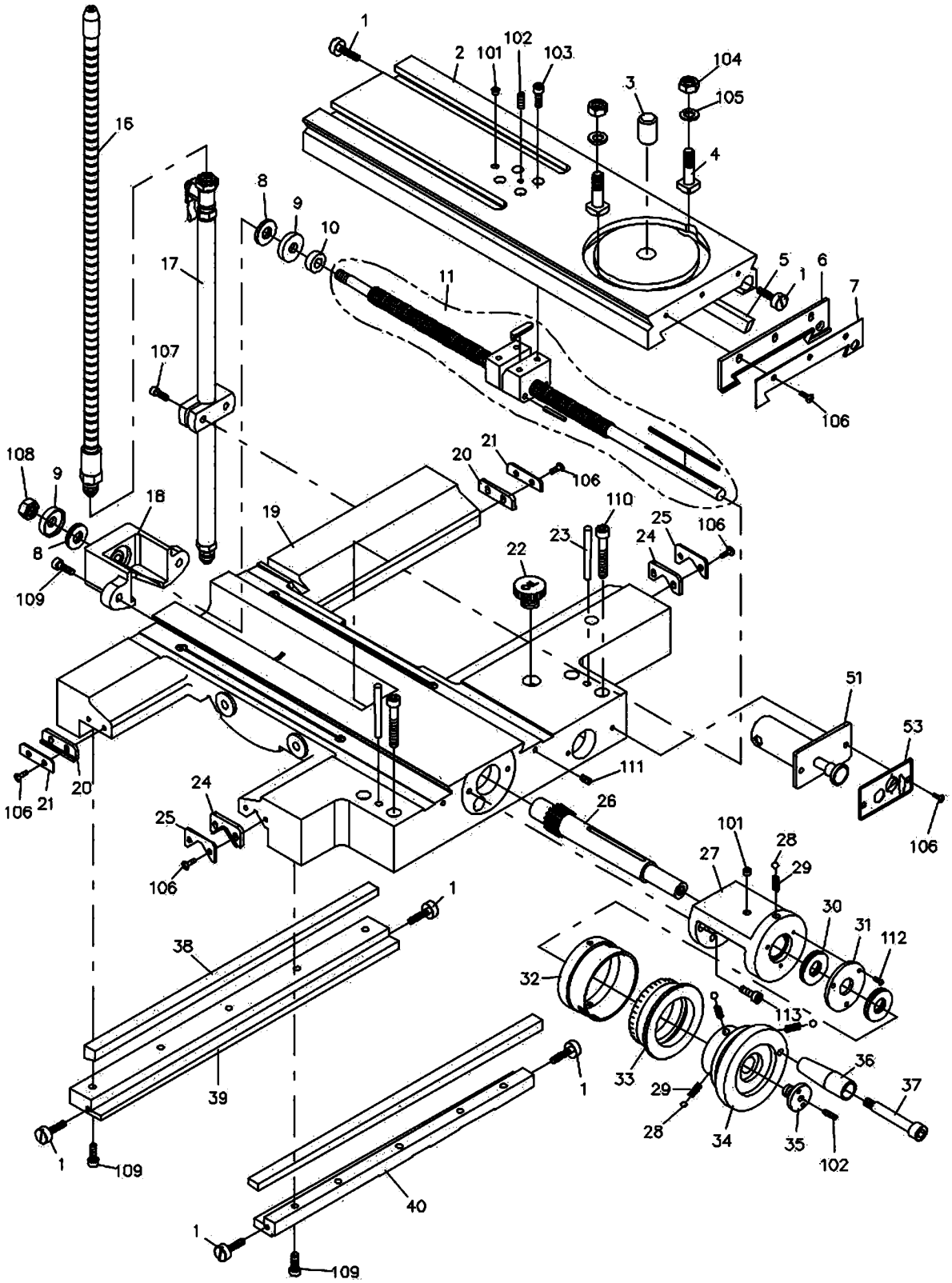
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Diagram F - Saddles Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

Saddles Assembly I – Exploded View



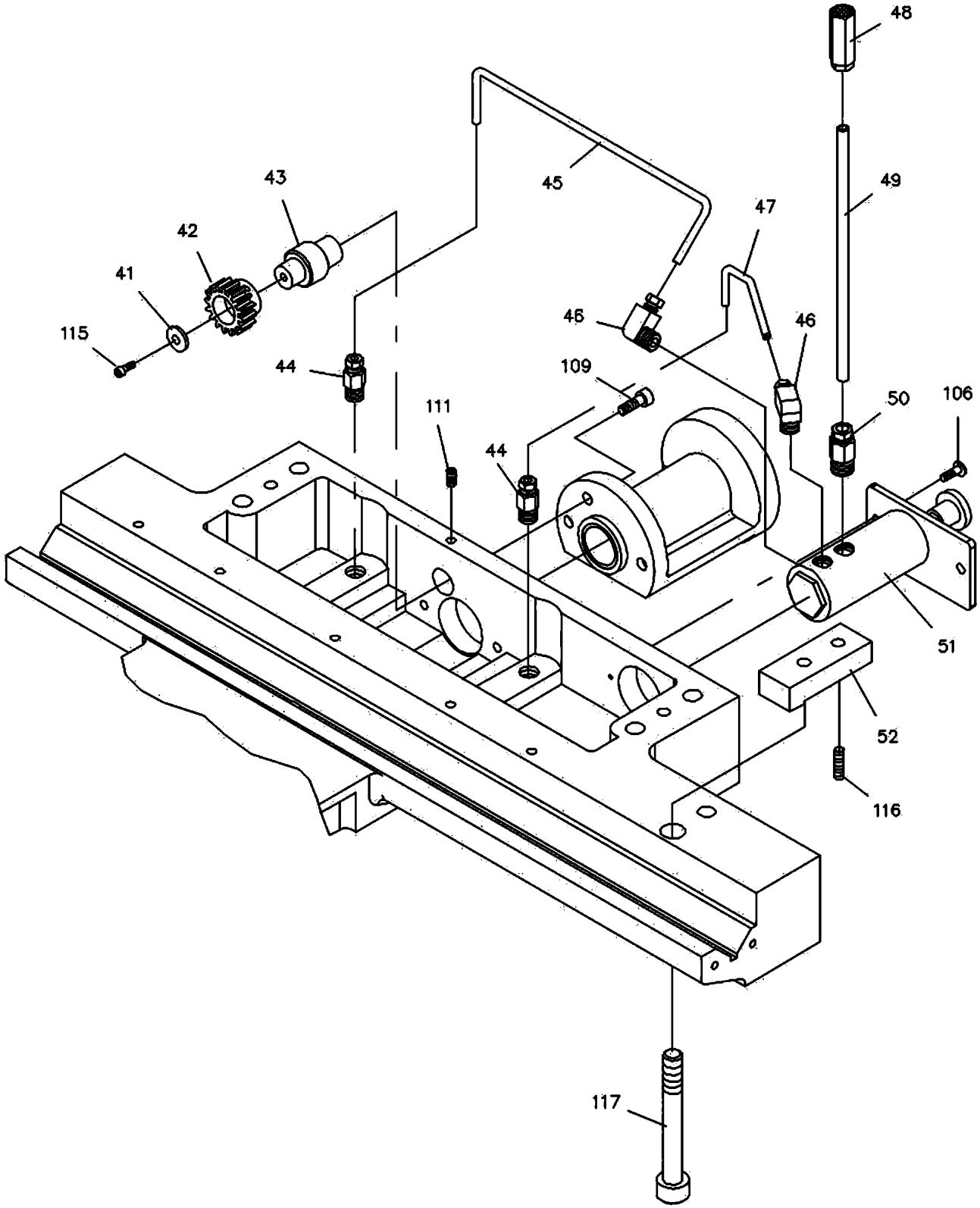
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Diagram F - Saddles Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

Saddles Assembly II – Exploded View



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Parts List F - Saddles Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Adjust Screw		6
2	**	Cross Slide		1
3	**	Pivot	Ø18x28	1
4	**	T Bolt		2
5	**	Gib-X		1
6	**	Wiper-X		1
7	**	Plate -X		1
8	**	Trust Bearing	NTB/AS2 1226	2
9	**	Cap Collar		2
10	**	Washer Wedge(7X7X30), Nut, Screw,		1
11	**	Key(3X3X100), Spring Pin(5X40)	Assembly for replacement	1
16	**	Spraying Pipe	PT3/8 x 24"	1
17	**	Valve & Junction Assy.	PT3/8	1
18	**	Rear Bracket		1
19	**	Saddle		1
20	**	Wiper F		2
21	**	Plate F		2
22	**	Oil Cover	NF 3/4"	1
23	**	Taper Pin	#6x2 3/4"L	2
24	**	Wiper V		2
25	**	Plate V		2

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Parts List F - Saddles Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
26	**	Pinion	160DP 16T	1
27	**	Front Bracket		1
28	**	Steel Ball	1/4"	4
29	**	Spring	Ø6x15 L	4
30	**	Trust Bearing	NTB/AS2 1730	2
31	**	Washer	Ø18xØ52x4	1
32	**	Dial Ring		1
33	**	Dual Dial	200div/I , 254div/M	1
34	**	Hand Wheel		1
35	**	Fix Screw	M12xP1.75	1
36	**	Handle		1
37	**	Bolt		1
38	**	Gib-Z		2
39	**	Front Anti-Floater		1
40	**	Rear Anti-Floater		1
41	**	Washer	Ø6.5xØ15x3	1
42	**	Gear	16T	1
43	**	Short Shaft		1
44	**	Straight Adapter	PT1/8xØ4	2
45	**	Al. Tube	Ø4x260	1
46	**	Elbow Adapter	PT1/8xØ4	2

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Parts List F - Saddles Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
47	**	Al. Tube	Ø4x120	1
48	**	Oil Filter	Ø6	1
49	**	Al. Tube	Ø6x160	1
50	**	Straight Adapter	PT1/8xØ6	2
51	**	Lubricator Assy.		1
52	**	Clamp Plate		1
53	**	Plate		1
101	**	Oil Ball	1/4"	2
102	**	Set Screw	SET 6x30	2
103	**	Hex. Socket Head Bolt	CAP 6x30	4
104	**	Nut	M10	2
105	**	Washer	M10	2
106	**	Dome Cross Screw	M5x12	13
107	**	Hex. Socket Head Bolt	CAP 6x25	2
108	**	Nut	M10	1
109	**	Hex. Socket Head Bolt	CAP 6x20	15
110	**	Hex. Socket Head Bolt	CAP 8x60	4
111	**	Set Screw	SEY 6x8	3
112	**	Hex. Socket Head Bolt	CAP 4x10	3
115	**	Hex. Socket Head Bolt	CAP 5x16	1
116	**	Set Screw	SET 8x35	1
117	**	Hex. Socket Head Bolt	CAP 12x75	1

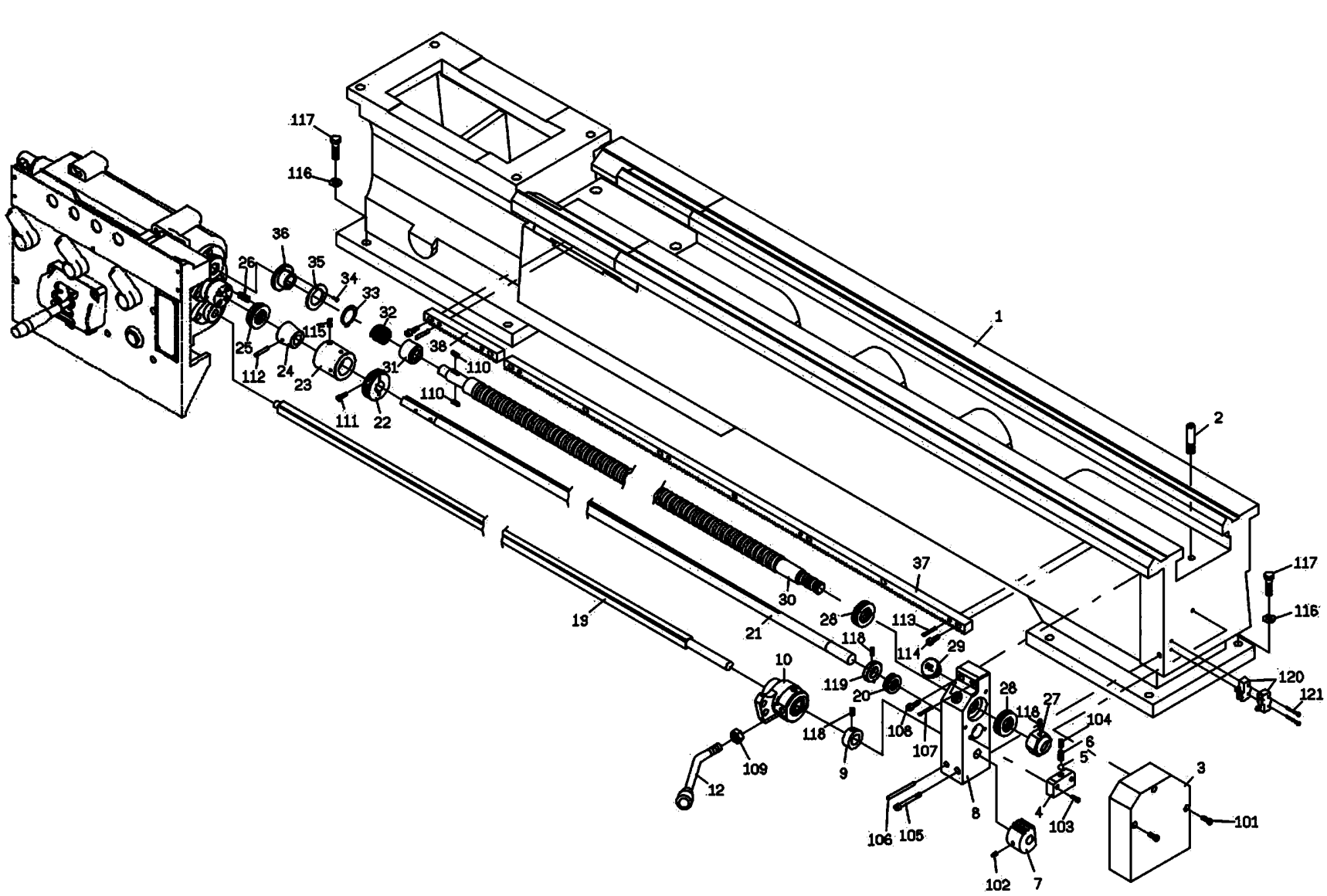
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Diagram G - Bed and Shafts Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List G - Bed and Shafts Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Bed		1
2	**	Bolt		1
3	**	Cover		1
4	**	Fixed Block		1
5	**	Steel Ball	5/16"	1
6	**	Spring		1
7	**	Switch Flanged		1
8	**	Bracket		1
9	**	Collar Lever Assy, Pin, Third Rod Bracket,		1
10	**	Sleeve, Spring, Spring Cover, Snap Ring(S32)	Assembly for replacement	1
12	**	Knob & Handle	Assembly for replacement	1
19	**	Third Rod Shaft		1
20	**	Thrust Bearing	NTB/AS2 1831	1
21	**	Feed Rod		1
22	**	Stopper		1
23	**	Clutch Collar		1
24	**	Bush		1
25	**	Thrust Bearing	51203	1
26	**	Spring		4
27	**	Nut		1
28	**	Thrust Bearing	51105	2
29	**	Oil Cover		1
30	**	Leadscrew		1
31	**	Spring Cover		1
32	**	Spring	Ø27x55	1
33	**	Snap Ring	S30	1

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Parts List G - Bed and Shafts Assembly (continued)

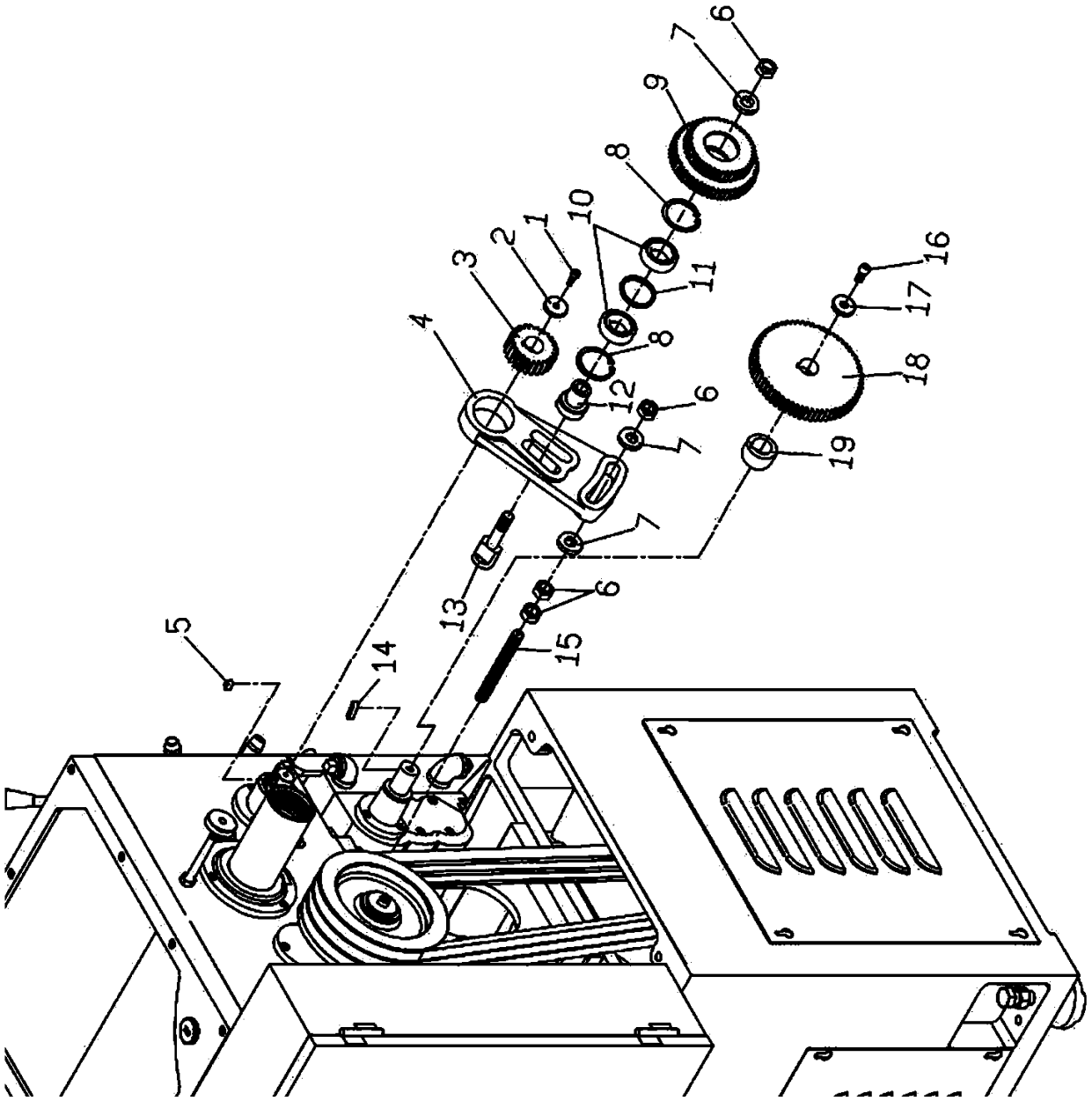
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
34	JT1-3067	Shear Pin		1
35	**	Shroud Washer		1
36	**	Collar		1
37	**	Rack		1
38	**	Gap Rack		1
101	**	Hex. Socket Head Bolt	CAP 6x55	3
102	**	Set Screw	SET 6x16	1
103	**	Hex. Socket Head Bolt	CAP 6x25	2
104	**	Set Screw	SET 10x10	1
105	**	Hex. Socket Head Bolt	CAP 8x70	1
106	**	Taper Pin	#7x3 1/4"L	1
107	**	Taper Pin	#7x2"L	1
108	**	Hex. Socket Head Bolt	CAP 8x35	1
109	**	Nut	M12	2
110	**	Key	5x5x15	2
111	**	Hex. Socket Head Bolt	CAP 6x20	1
112	**	Taper Pin	#4x30L	1
113	**	Spring Pin	Ø6x25L	6
114	**	Hex. Socket Head Bolt	CAP 6x20	9
115	**	Set Screw	SET 6x6	1
116	**	Washer	M12	8
117	**	Hexagon Head Bolt	M12x45	8
118	**	Set Screw	SET 6x8	3
119	**	Collar		1
120	**	Limit Switch	TM1704	2
121	**	Dome Cross Screw	M4x40	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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End Gear Assembly – Exploded View



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Parts List H - End Gear Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Hexagon Head Bolt	CAP 6x20	1
2	**	Washer		1
3	**	Gear	24T	1
4	**	Swing Frane		1
5	**	Key	7x7x15	2
6	**	Nut	M14	2
7	**	Washer		3
8	**	Clip	R47	2
9	**	Gear	44T/56T	1
10	**	Ball Bearing	6005	2
11	**	Washer		1
12	**	Shaft Collar		1
13	**	Gear Shaft		1
14	**	Key	7x7x30	1
15	**	Stud		1
16	**	Hexagon Head Bolt	CAP 8x20	1
17	**	Washer		1
18	**	Gear	57T	1
19	**	Collar		1

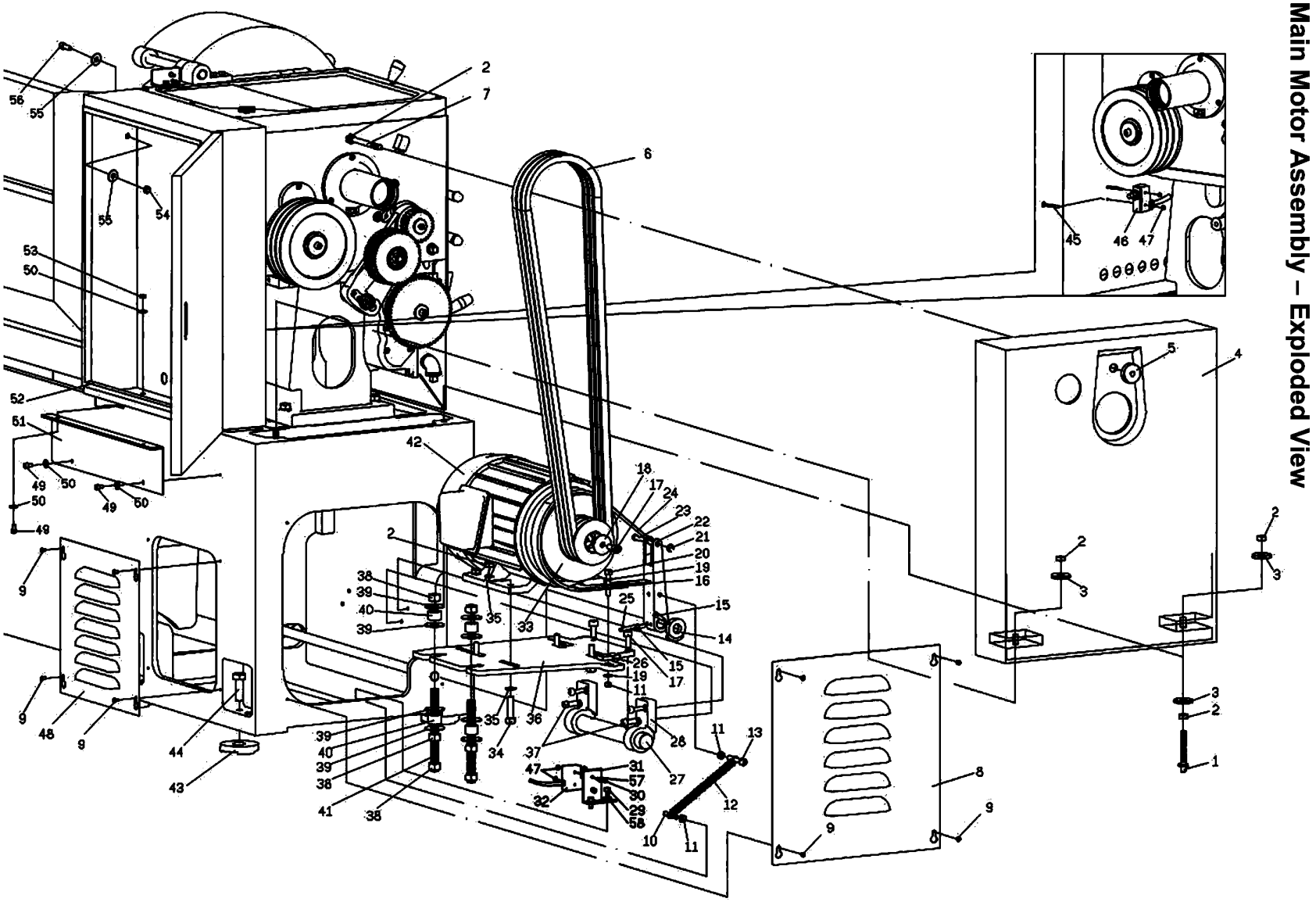
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Diagram I - Main Motor Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List I - Main Motor Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Pin		2
2	**	Nut	M10	9
3	**	Washer	M10	4
4	**	Cover		1
5	**	Nut		1
6	JT1-3068	V Belt	B75	3
7	**	Bolt		1
8	**	Cover		1
9	**	Dome Cross Screw	M6x10	8
10	**	Bolt		1
11	**	Nut	M8	3
12	**	Spring		1
13	**	Hex. Socket Head Bolt	CAP 8x55	1
14	**	Cam		1
15	**	Hex. Socket Head Bolt	CAP 6x16	2
16	**	Fixed Plate		1
17	**	Hex. Socket Head Bolt	CAP 10x25	1
18	**	Washer		1
19	**	Washer	M8	2
20	**	Hex. Socket Head Bolt	CAP 8x45	1
21	**	Clip	E8	1
22	**	Lever		1
23	**	Pin		1
24	JT1-3069	Brake Belt		1
25	**	Taper Pin	#4x1 3/4"L	1
26	**	Platform		1
27	**	Shaft		1
28	**	Support		1
29	**	Hex. Socket Head Bolt	CAP 6x12	2

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Parts List I - Main Motor Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
30	**	Dome Cross Screw	M4x30	2
31	**	Bracket		1
32	**	Limit Switch	Tm-1704	1
33	**	Motor Pully		1
34	**	Hex. Socket Head Bolt	CAP 10x45	4
35	**	Washer	M10	8
36	**	Plate		1
37	**	Hex. Socket Head Bolt	M8x25L	4
38	**	Nut	M16xP2.0	6
39	**	Washer	Ø 16.5xØ40	8
40	**	Rubber Ring		4
41	**	Screw	M16x170	2
42	**	Motor	5HP 230/460V 3Ph	1
43	**	Block		4
44	**	Hexagon Head Bolt	M16x50	4
45	**	Dome Cross Screw	M4x40	2
46	**	Limit Switch	Tm1307	1
47	**	Nut	M4	2
48	**	Cover		1
49	**	Hex. Socket Head Bolt	CAP 6x10	4
50	**	Washer	Ø6xØ16	6
51	**	Cover		1
52	**	Electrical Box		1
53	**	Nut	M6	2
54	**	Nut	M8	1
55	**	Washer	M8	2
56	**	Hex. Socket Head Bolt	CAP 8x20	1
57	**	Washer	M4	2
58	**	Washer	M6	2

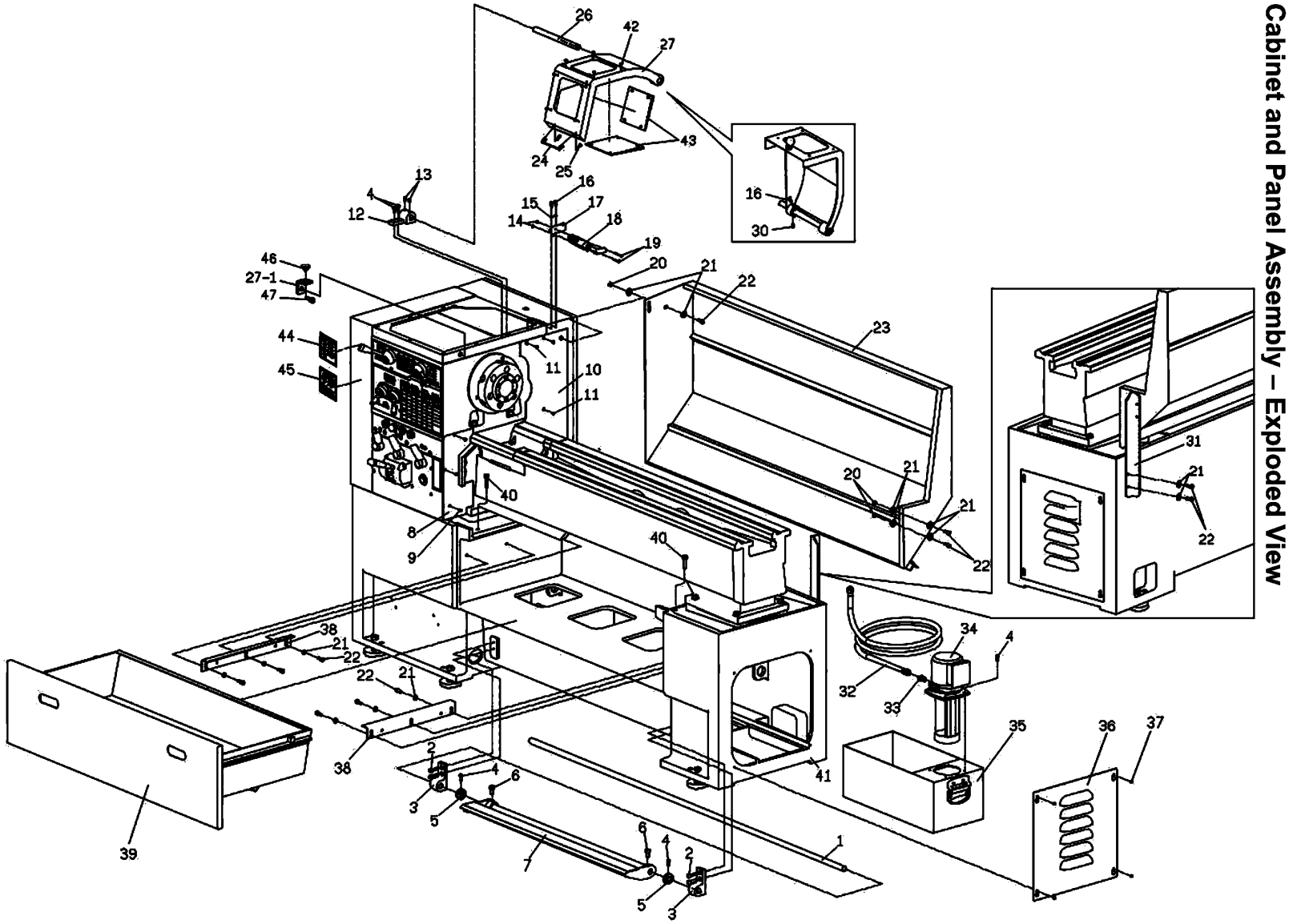
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Diagram J - Cabinet and Panel Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List J - Cabinet and Panel Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Shaft		1
2	**	Hex. Socket Head Bolt	CAP 8x25	4
3	**	Pedal Bracket		2
4	**	Hex. Socket Head Bolt	CAP 6x16	6
5	**	Collar		2
6	**	Hex. Socket Head Bolt	CAP 10x20	2
7	**	Saddle		1
8	**	Guard		1
9	**	Dome Cross Screw	M5x8	3
10	**	Plate		1
11	**	Flat Hexagon Screw	M5x8	3
12	**	Small Bracket		1
13	**	Set Screw	SET 8x12	2
14	**	Nut	M4	2
15	**	Spring Washer	M6	2
16	**	Hex. Socket Head Bolt	CAP 6x12	3
17	**	Bracket		1
18	**	Limit	Tz9212	1
19	**	Dome Cross Screw	M4x40	2
20	**	Nut	M8	3
21	**	Washer	M8	14
22	**	Hex. Socket Head Bolt	CAP 8x20	11
23	**	Splash Guard		1

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Parts List J - Cabinet and Panel Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
24	**	Handle		1
25	**	Hex. Socket Head Bolt	CAP 5x12	1
26	** **	Piovt Chuck Safety Guard Assembly (including L27, L27-1)		1
27	**	Chuck Safety Guard		1
27-1	**	L Type Plate		1
30	**	Set Screw	SET 5x16	1
31	**	Angle Steel		1
32	**	Coolant Conduit	CT801x3/8"x72"	1
33	**	Nipple	3/8"PTx3/8"PH	1
34	JT1-3070	Coolant Pump	MC8150	1
35	**	Coolant Tank		1
36	**	Cover		1
37	**	Dome Cross Screw	M6x10	4
38	**	Angle Steel		2
39	**	Chip Tray		1
40	**	Hex. Socket Head Bolt	CAP 10x45	2
41	**	Base		1
42	**	Dome Hexagon Screw	M6x12	8
43	**	Plate	PC	2
44	**	Plate		1
45	**	Plate		1
46	**	Rubber		1
47	**	Hex. Socket Head Bolt	CAP M6x10	1

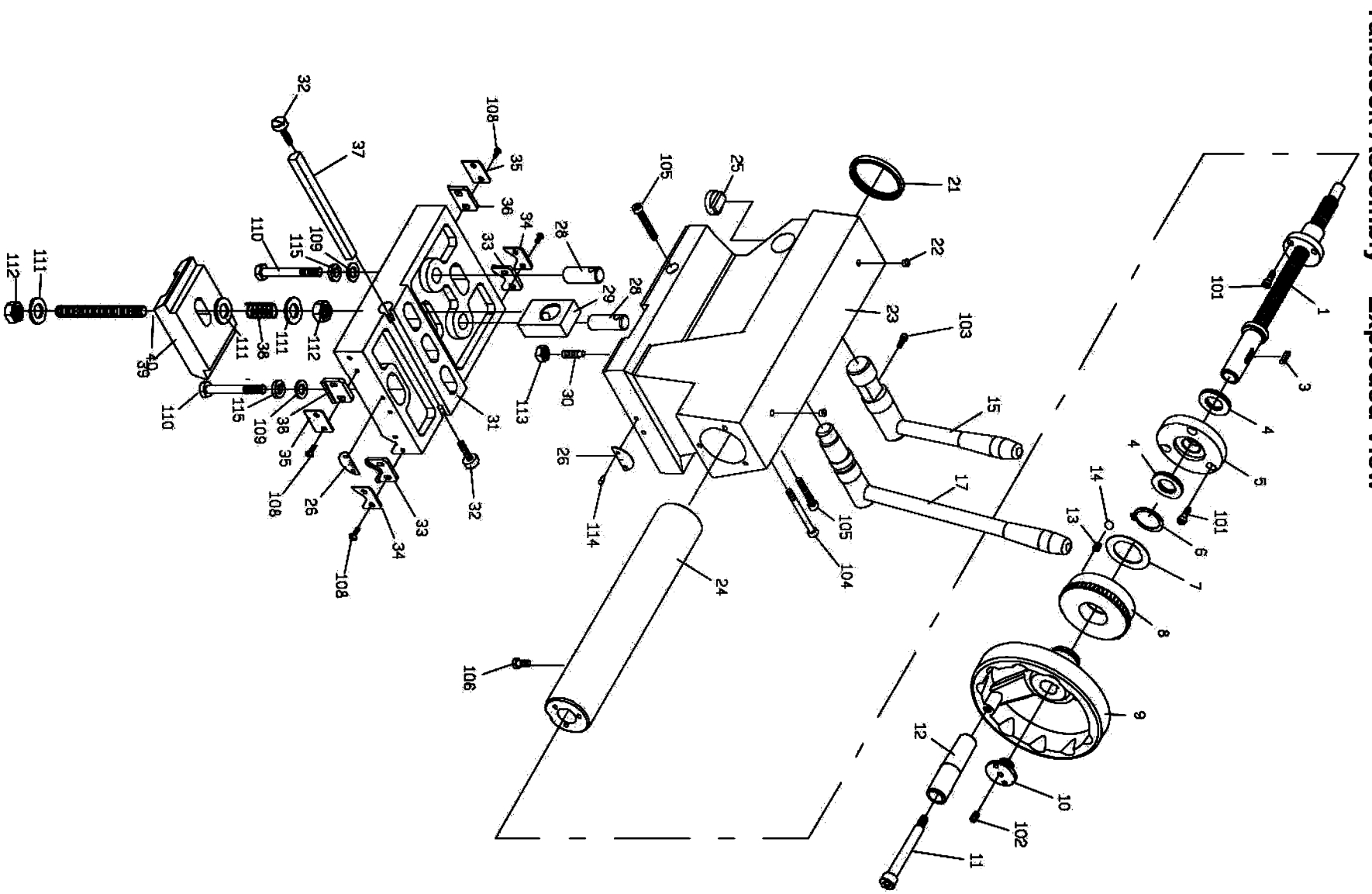
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Diagram K - Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List K - Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Lead Screw & Nut	Assembly for replacement	1
3	**	Key	5x5x20L	1
4	**	Thrust Bearing	MTB/AS2-2035	2
5	**	Flange		1
6	**	Snap Ring	S32	1
7	**	Washer		1
8	**	Index Ring	100 dividing	1
9	**	Handwheel		1
10	**	Fixed Screw		1
11	**	Bolt	M8x90L	1
12	**	Handle		1
13	**	Spring	Ø6.2x16	3
14	**	Steel Ball	1/4"	3
15	**	Clamp Lever L & Cam Shaft L & Spring Pin (Ø4X24)	Assembly for replacement	1
17	**	Clamp Lever R & Cam Shaft R & Spring Pin (Ø4X24)	Assembly for replacement	1
21	**	Oil Seal	DH53	1
22	**	Oil Ball	1/4"	2
23	**	Tail Stock		1
24	**	Quill		1
25	**	Guide Key		1
26	**	Marked Plate		1
28	**	Pin Nut		2
29	**	Pivot Block		1
30	**	Set Screw	14-M8x25	1

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Parts List K - Tailstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
31	**	Base		1
32	**	Gib Screw	M6xØ16	2
33	**	Wiper V		2
34	**	Plate V		2
35	**	Plate F		2
36	**	Wiper F		2
37	**	Gib C		1
38	**	Spring	Ø25x122L	1
39	**	Clamp Block		1
40	**	Stud	M14x135L	1
101	**	Hex. Socket Head Bolt	CAP 6x16	6
102	**	Set Screw	SET 6x25	1
103	**	Hex. Socket Head Bolt	CAP 6x12	1
104	**	Hex. Socket Head Bolt	CAP 8x70	1
105	**	Hex. Socket Head Bolt	CAP 8x60	2
106	**	Hex. Socket Head Bolt	CAP 6x8	1
108	**	Dome Cross Screw	M5x12	8
109	**	Washer	M10	4
110	**	Hexagon Head Bolt	M10x55	2
111	**	Washer	M14	4
112	**	Hexagon Nut	M14	2
113	**	Hexagon Nut	M8	1
114	**	Rivet	Ø2	4
115	**	Spring Washer	M10	2

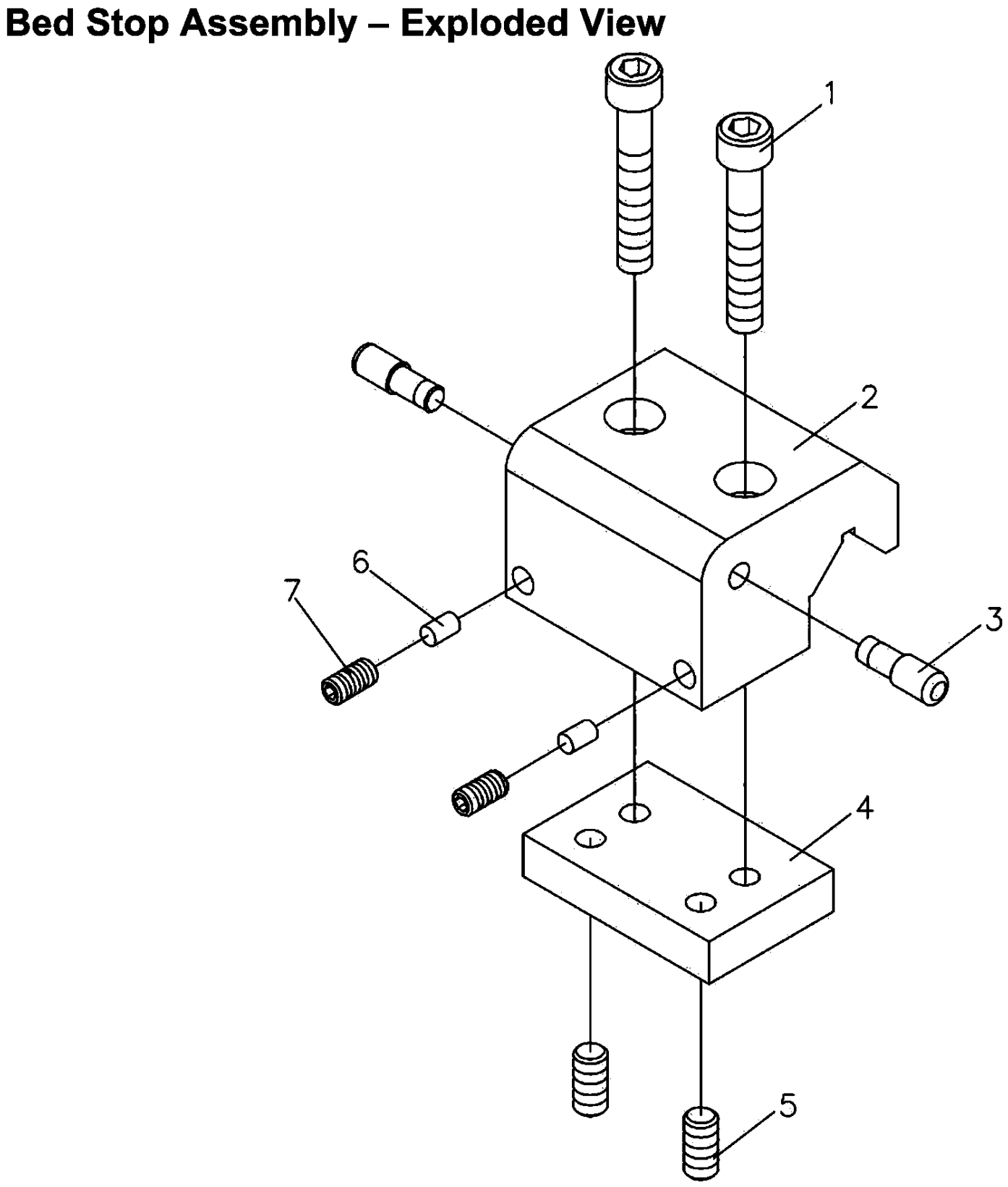
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Diagram L - Bed Stop Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List L - Bed Stop Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Hex. Socket Head Bolt	M10x60	2
1	**	Hex. Socket Head Bolt	M10x60	2
2	**	Body		1
3	**	Pad		2
4	**	Clamp Plate		1
5	**	Set Screw	M10x20	2
6	**	Copper Pin		2
7	**	Set Screw	M8x16	2

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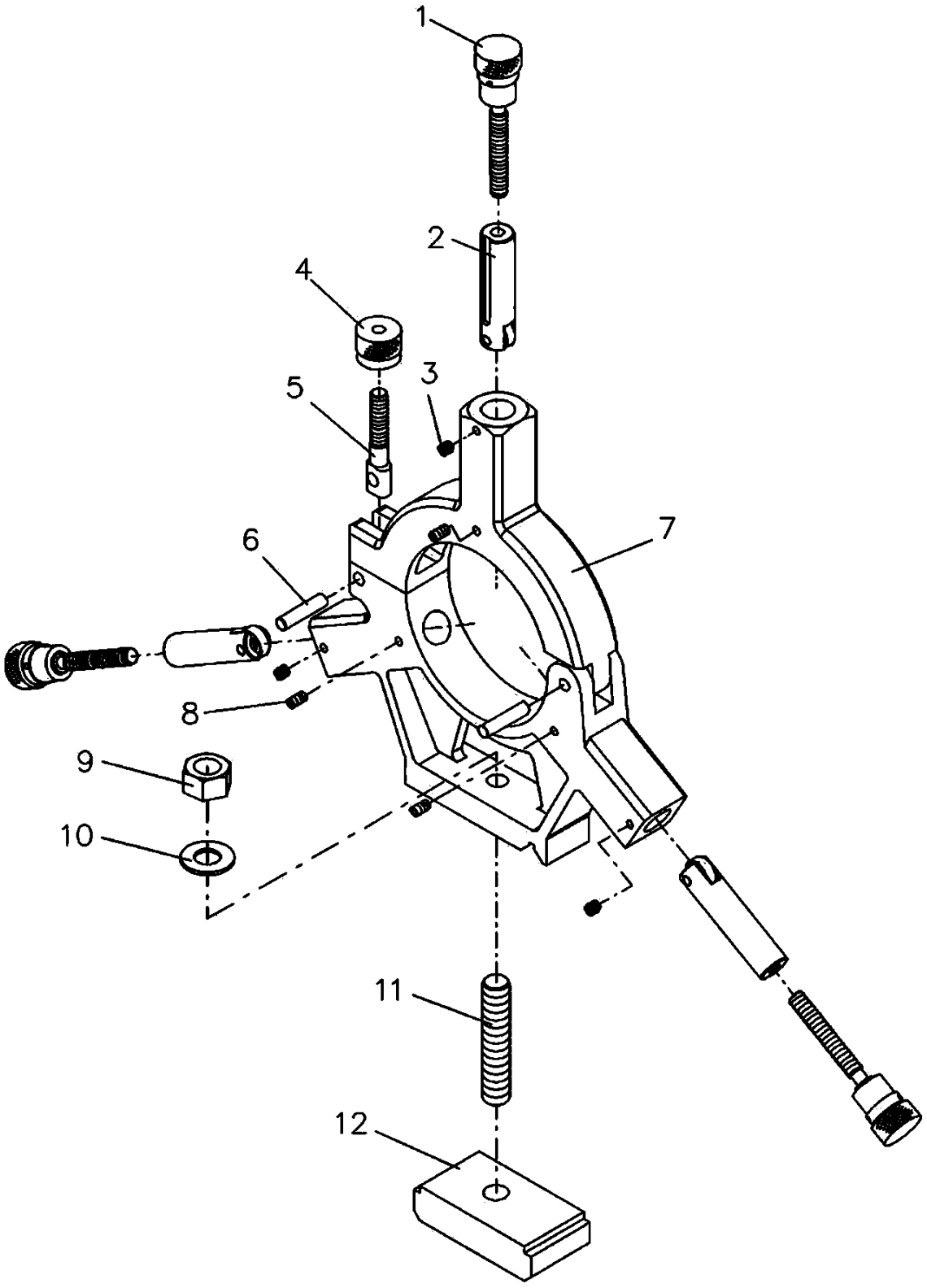
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Diagram M - Steady Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Steady Rest Assembly – Exploded View



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Parts List M - Steady Rest Assembly

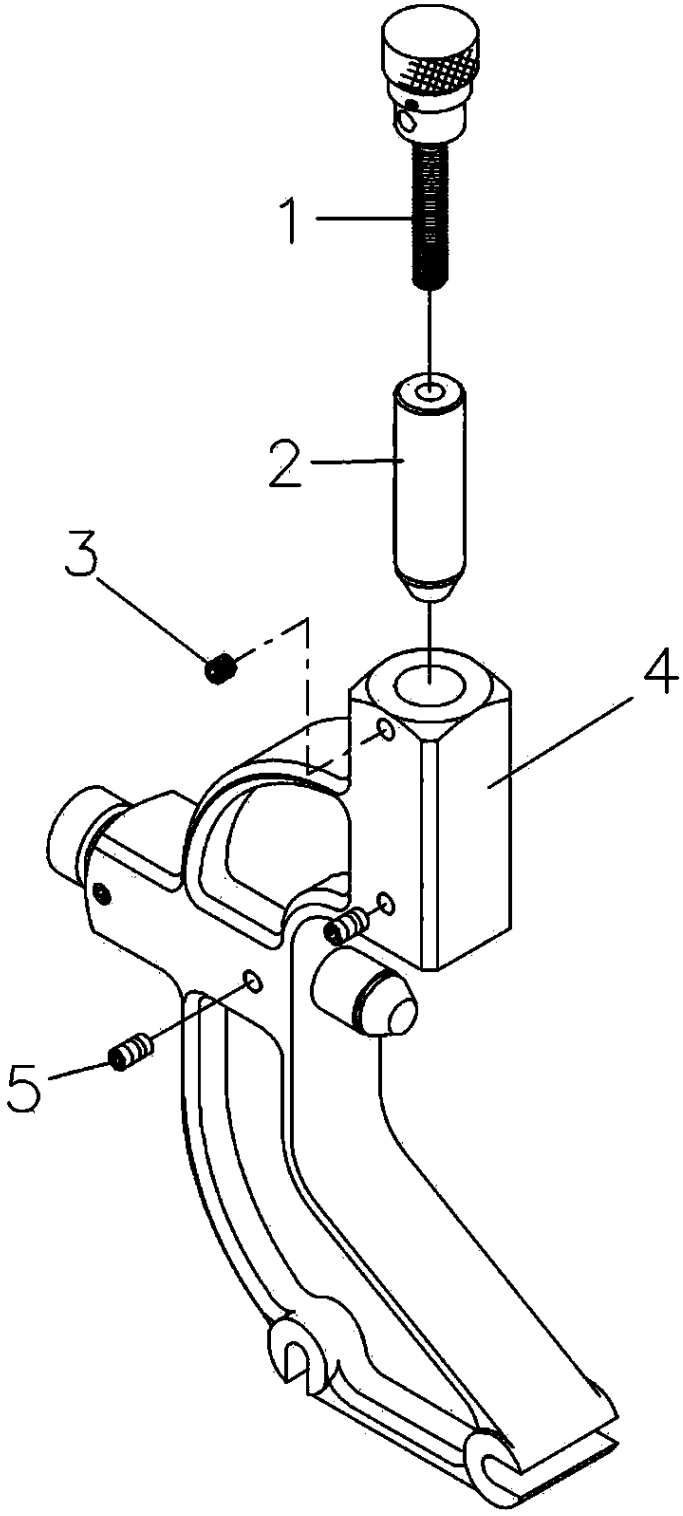
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Adjusting Knob , Spring Pin(Ø4X40L) , Collar, Screw	Assembly for Replacement	3
2	**	Finger, Pin(Ø8X23), Ball Bearing(627)	Assembly for Replacement	3
3	**	Set Screw	SET 8x8	3
4	**	Knob Nut		1
5	**	Clamp Screw		1
6	**	Hinge Pin		2
7	**	Top Casting & Base Casting	Assembly for Replacement	1
8	**	Set Screw	SET 8x16	3
9	**	Nut	M12	1
10	**	Spring Washer	M12	1
11	**	Hexagon Head Bolt	M12x75	1
12	**	Clamp Plate		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Follow Rest Assembly – Exploded View



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Parts List N - Follow Rest Assembly

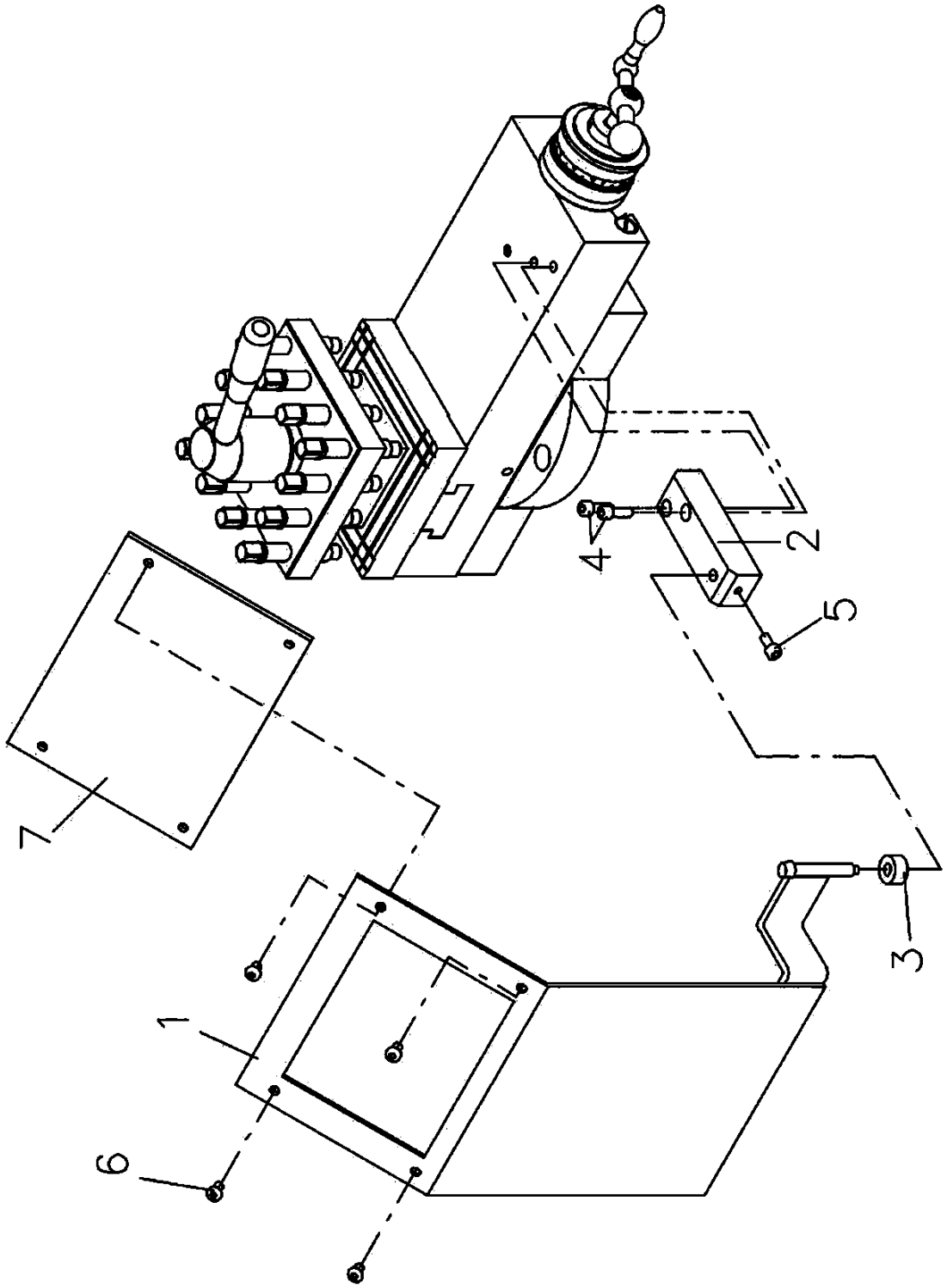
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Adjusting Screw, Spring Pin(4X40L), Collar, Screw	Assembly for replacement	2
2	**	Finger, Bracket	Assembly for replacement	2
3	**	Set Screw	SET 8x8	2
4	**	Casting		1
5	**	Set Screw	SET 8x16	2

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Tool Post Safety Guard Assembly – Exploded View



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Parts List O - Tool Post Safety Guard Assembly

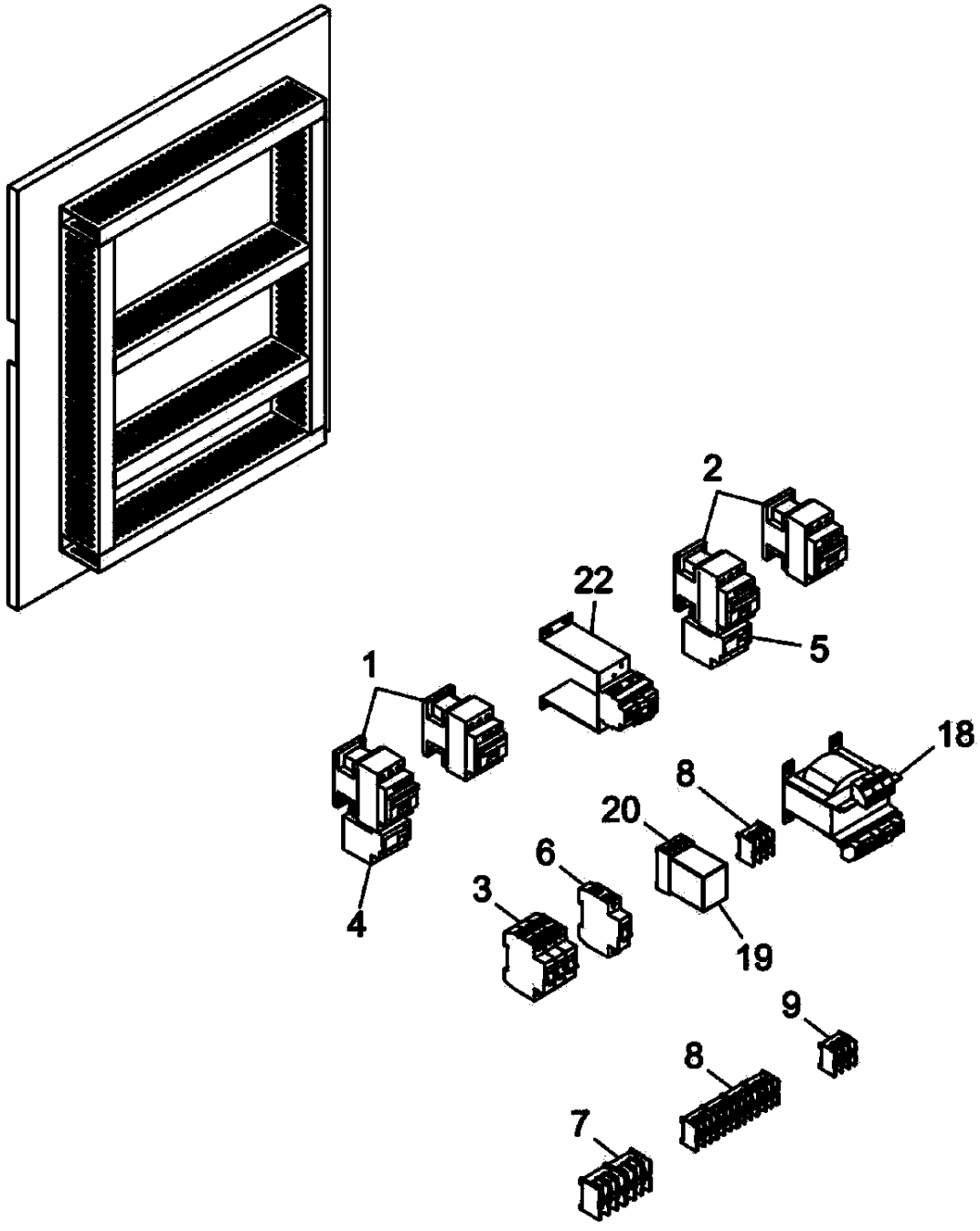
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Chip Frame		1
2	**	Cover Seat		1
3	**	Wash		1
4	**	Hex. Socket Head Bolt	CAP M6x30L	2
5	**	Hex. Socket Head Bolt	CAP M6x12L	1
6	**	Dome Hexagon Screw	M5x8	4
7	**	Cover		1

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Electrical Box Assembly – Exploded View



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Parts List P - Electrical Box Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	AC Magnetic Switch	K1,K2 LC1D18B7	2
2	**	AC Magnetic Switch	K3,K4 LC1D09B7	2
3	JT1-3071	Circuit Breaker	F1 FAZ-D20/3	1
4	**	Over Relay	F2 LR3D22 16A~24A	1
5	**	Over Relay	F3 LR3D03 0.25A~0.4A	1
6	JT1-3072	Circuit Breaker	F4 FAZ-D1/1	1
7	**	Terminal Board	TB IN20BK	2
8	**	Terminal Board	TB IN13SBK	5
9	**	Terminal Board	TB IN12BK	1
18	**	Transformer	T1 0V,220V,440V 140VA	1
19	**	Amplifier	PU1 PU-NC	1
20	**	Relay Seat	PF085A	1
22	**	Door-Type Main Cam Switch	Q1 32A	1

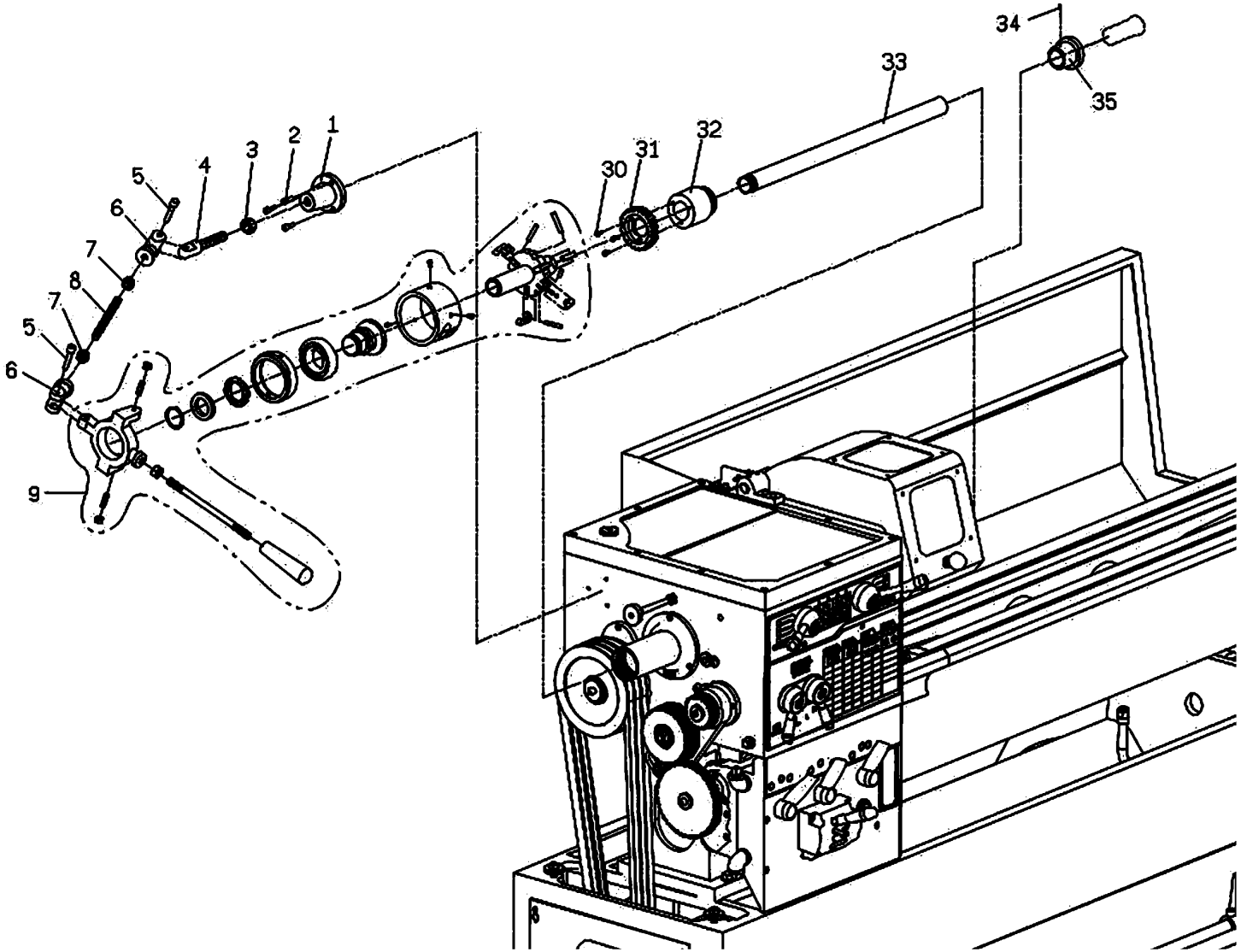
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Diagram Q - C Collet Closer Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes



5C Collet Closer Assembly (Optional) – Exploded View

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JET GH-1440ZX | Stock JT1-3282

Parts List Q - C Collet Closer Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Bracket		1
2	**	Hex. Socket Head Bolt	M6x25	3
3	**	Nut	M16	1
4	**	Bolt		1
5	**	Bolt		1
6	**	Connector Casting		1
7	**	Nut	W1/2"	2
8	**	Screw	W1/2x155mm	1
9	**	Handle Casting		1
		Set Screw	SET 8x30	2
		Nut	M8	2
		Nut	1/2"-12UNC	1
		Handle Rod		1
		Handle		1
		Clip	S34	1
		Washer	Ø52.4xØ34.4x9	1
		Nut		1

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Parts List Q - C Collet Closer Assembly (Optional) (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
		Bearing And Retainer		1
		Ball Bearing	6208	1
		Cam		1
		Hex. Socket Head Bolt	CAP 4x8	3
		Collar		1
		Tube		1
		Finger		3
		Pivot Pin	Ø6x40	3
		Knob		1
		Steel Ball	Ø5	1
		Spring		1
		Pin	Ø5x18	1
30	**	Hex. Socket Head Bolt	M5x12	3
31	**	Index Ring		1
32	**	Hub		1
33	**	Tube		1
34	**	Pin		1
35	**	Bush		1

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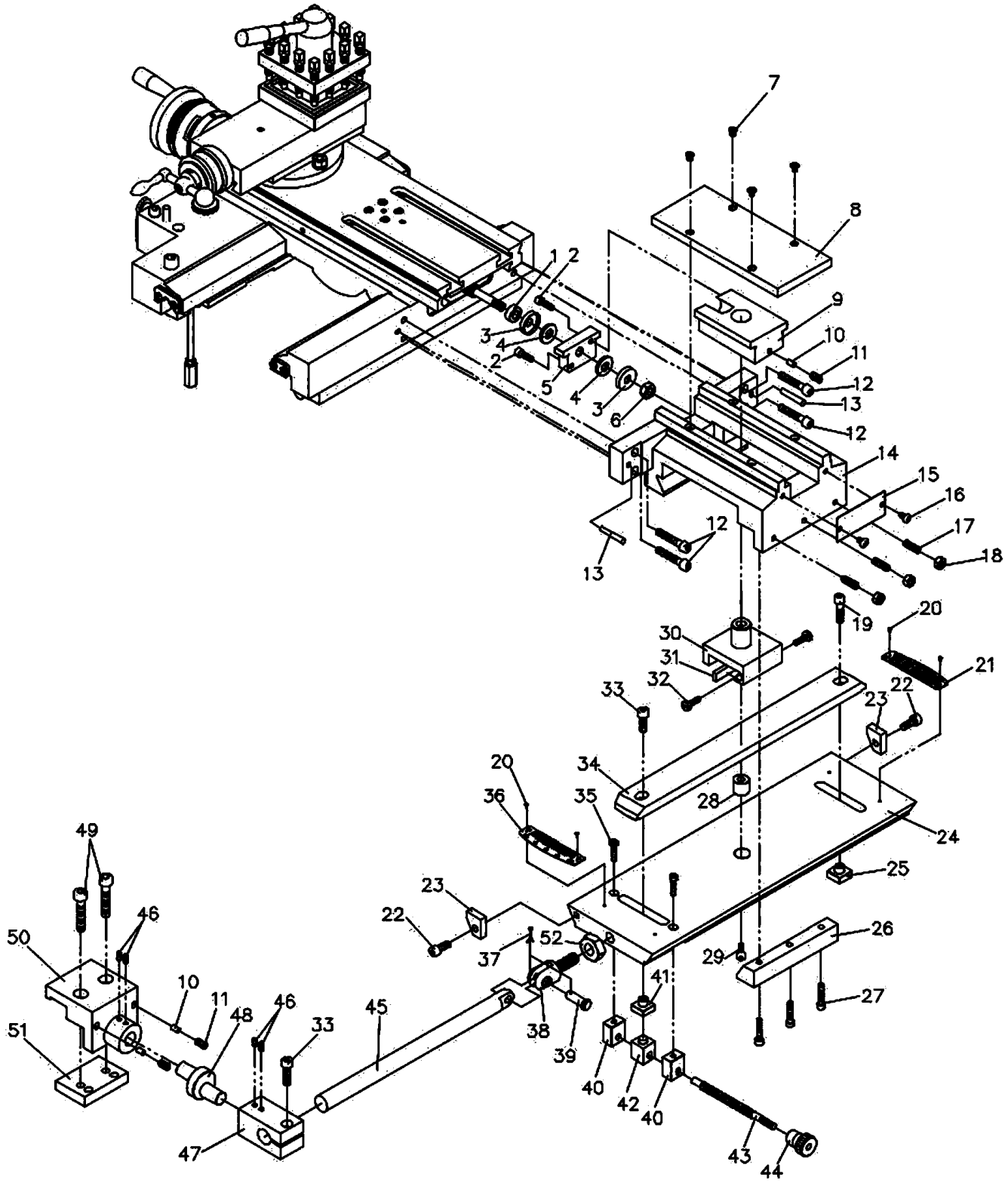
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Diagram R - Taper Attachment Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes

Taper Attachment Assembly (Optional) – Exploded View



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Parts List R - Taper Attachment Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Collar		1
2	**	Hex. Socket Head Bolt	CAP 6x20	2
3	**	Cap Collar		2
4	**	Thrust Bearing	NTB/AS2 1226	2
5	**	Yoke Plate		1
6	**	Nut	M10	1
7	**	Flat Hexagon Screw	M6x8	4
8	**	Cover Plate		1
9	**	Yoke		1
10	**	Copper Pin		3
11	**	Set Screw	SET 8x20	3
12	**	Hex. Socket Head Bolt	CAP 8x45	4
13	**	Taper Pin	#6x1 1/2"L	2
14	**	Main Bracket		1
15	**	Plate		1
16	**	Done Cross Screw	M6x10	2
17	**	Set Screw	SET 8x25	3
18	**	Hexagon Nut	M8	3
19	**	Hex. Socket Head Bolt	CAP 8x30	2
20	**	Rivet	Ø2	4
21	**	Name Plate		1
22	**	Hex. Socket Head Bolt	CAP 8x20	2
23	**	Stop		2
24	**	Plate		1
25	**	Nut		1
26	**	Gib		1

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Parts List R - Taper Attachment Assembly (Optional) (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
27	**	Hex. Socket Head Bolt	CAP 6x30	3
28	**	Slide Pivot Pin		1
29	**	Hex. Socket Head Bolt	CAP 8x16	1
30	**	Side Block		1
31	**	Gib		1
32	**	Screw		1
33	**	Hex. Socket Head Bolt	CAP 8x25	2
34	**	Swive Slide		1
35	**	Hex. Socket Head Bolt	CAP 6x25	2
36	**	Name Plate		1
37	**	Split Pin	Ø2.5x16	1
38	**	Bolt		1
39	**	Pin		1
40	**	Block		2
41	**	Nut		1
42	**	Block		1
43	**	Screw		1
44	**	Knob		1
45	**	Bolt		1
46	**	Set Screw	SET 6x12	4
47	**	Bracket		1
48	**	Eccentric Pin		1
49	**	Hex. Socket Head Bolt	CAP 10x50	2
50	**	Bracket		1
51	**	Hub		1
52	**	Nut	M14	1

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